

VOLVO CONSTRUCTION EQUIPMENT MATRIS REPORT

Machine model L60G	SerialNo 1603	Operating Hours 7179.2	Reading Date 21/12/2018
Company name Arnold Machinery	Dealer ARNOLD MACHINERY	Report Issuer	
Contact name	Technician lvcetech	Primary Application Rehandling	
Site	Workorder	Ground Condition	

MATRIS Reading, Summary / Recommendation

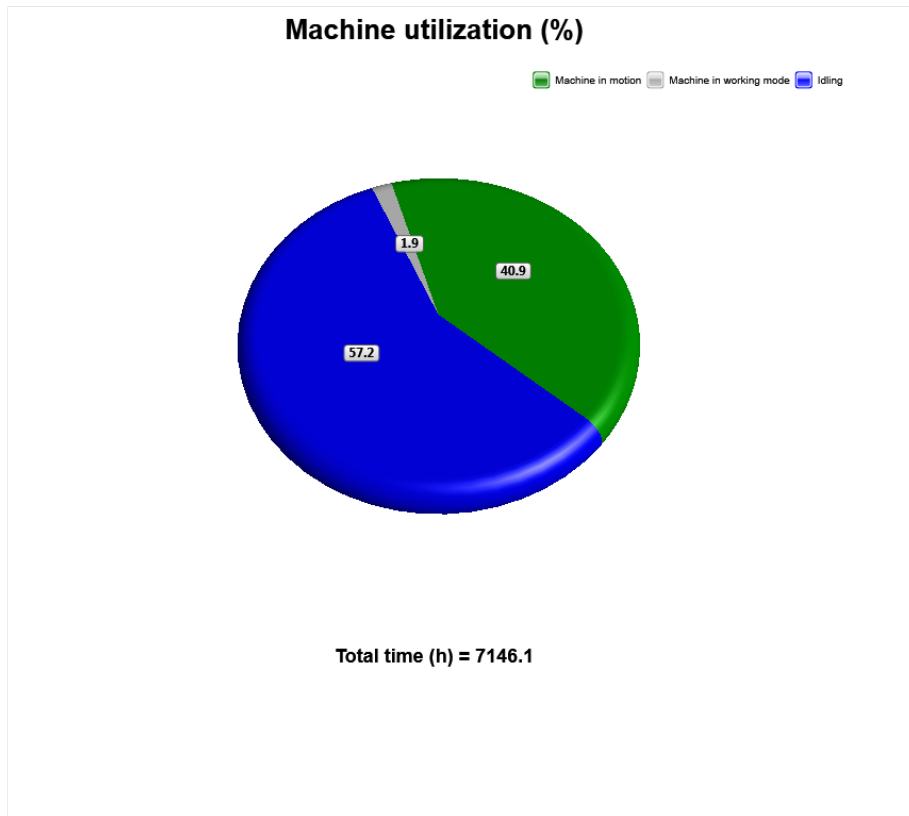


Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Main equipment	Type	Equipment
	Tyre size/class	
	Main Attachment	
	Extra Counterweight	
	Ballast	
	Chains	
	Boom Suspension System	
	Attachment Interface	
	Volume m3 (yd3) / Area m2 (ft2)	
	Attachment make	



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the distribution of the operating time for the machine. The operating time is defined as the time with engine on.

Blue sector = Engine speed less than idling or equal to idling and machine speed less than 0.5 km/h (0.3 mph)

Gear level position: Neutral, forward or reverse.

Green sector = Machine in motion.

Engine speed larger than idling and machine speed larger than 0.5 km/h (0.3 mph) .



Machine model	SerialNo	Operating Hours	Reading Date
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Gear level position: Forward or reverse.

One typical situation is material transportation, in bucket or long distance transportation.

Grey sector = Engine in working mode.

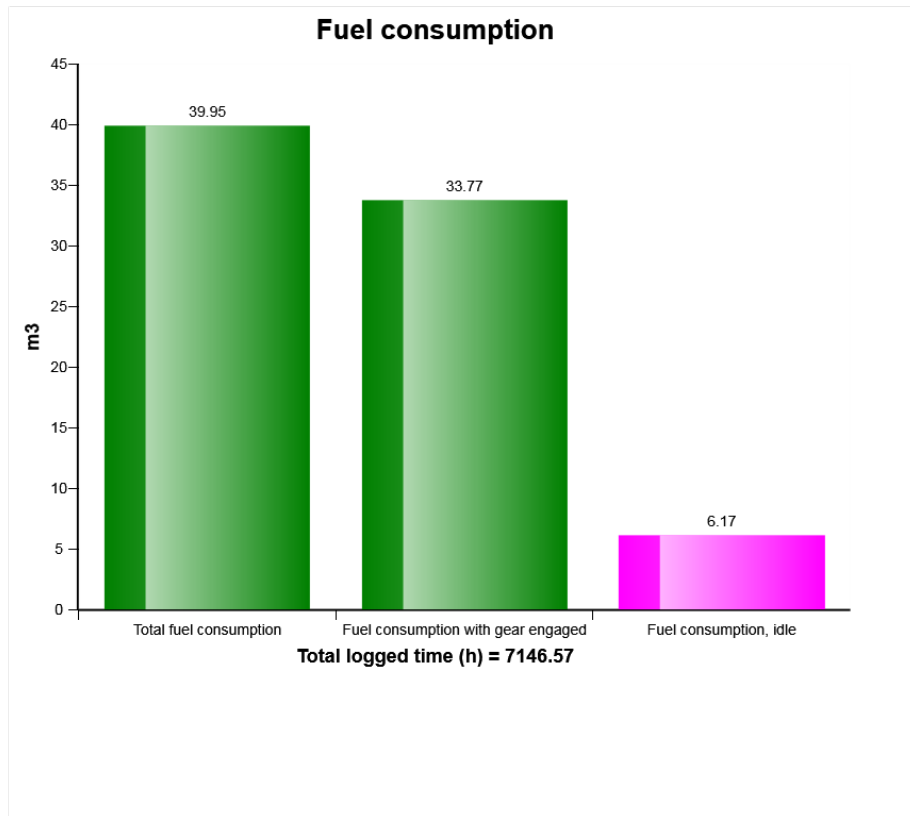
Engine speed larger than idling and machine speed less than 0.5 km/h (0.3 mph) .

Gear level position: Forward or reverse.

Typical application is loading and unloading of the bucket.



Machine model	SerialNo	Operating Hours	Reading Date
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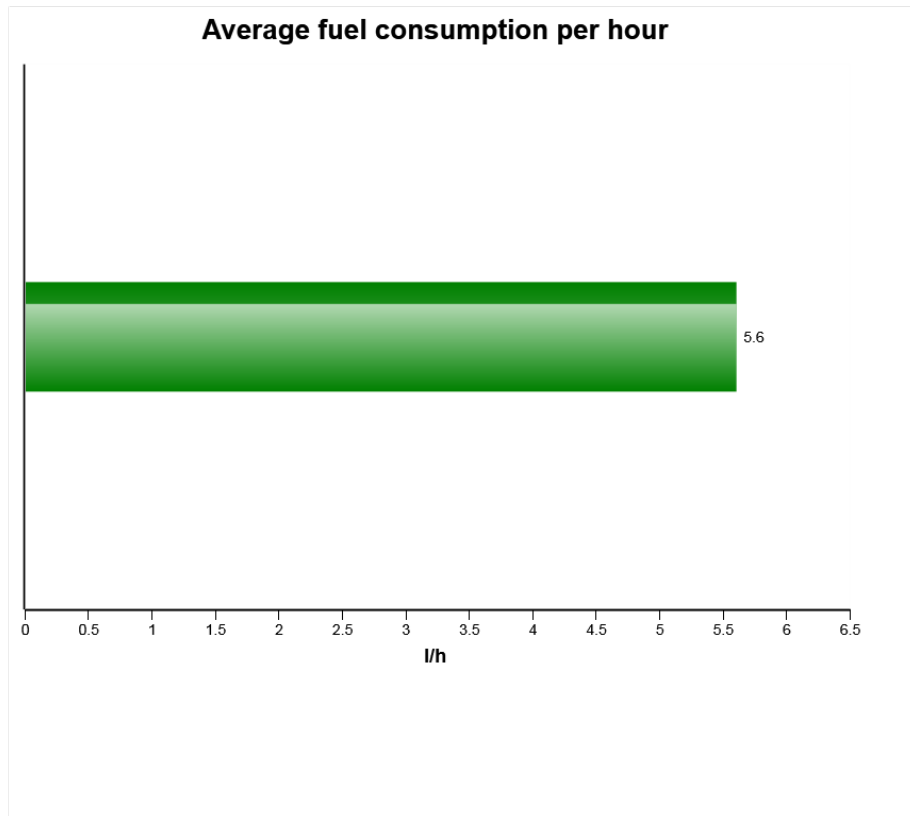


The diagram shows the total fuel consumption, fuel consumption with gear engaged and fuel consumption during idle.

High fuel consumption during idle can indicate that the machine is not fully utilized.



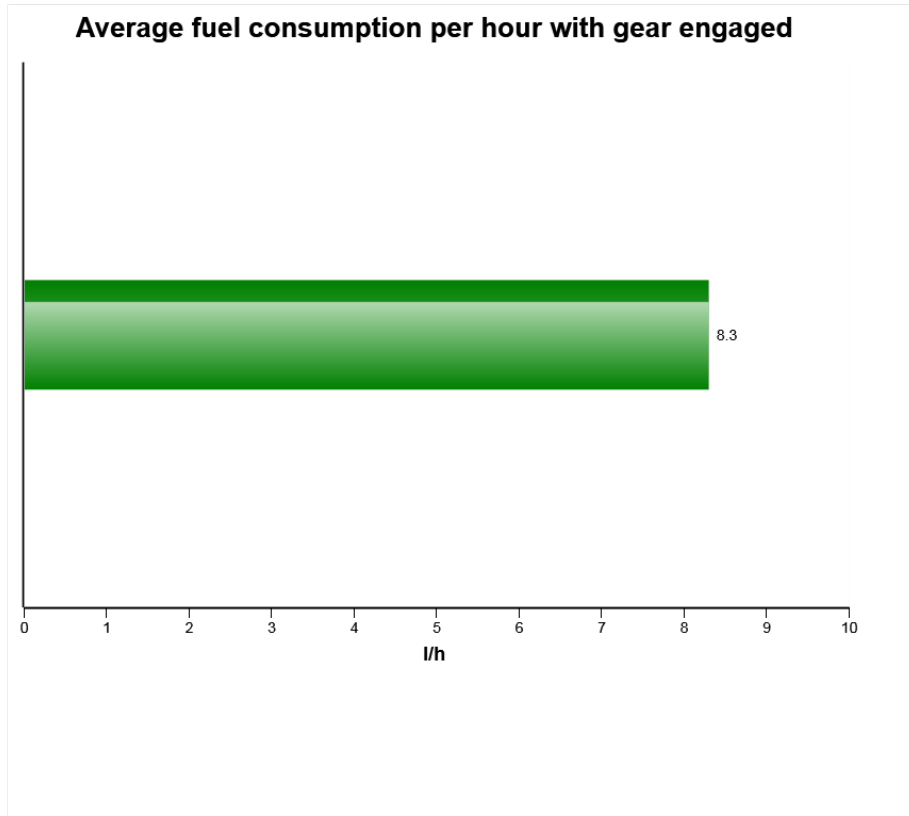
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the average fuel consumption based on total operating hours.



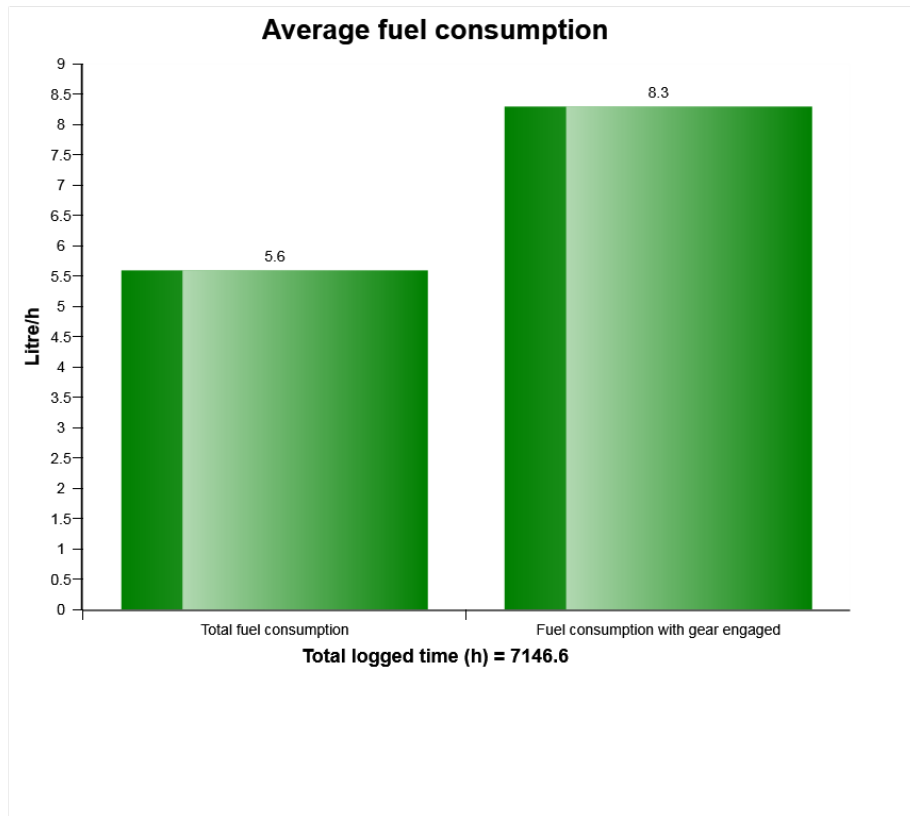
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the average fuel consumption based on the operating hours with gear engaged.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

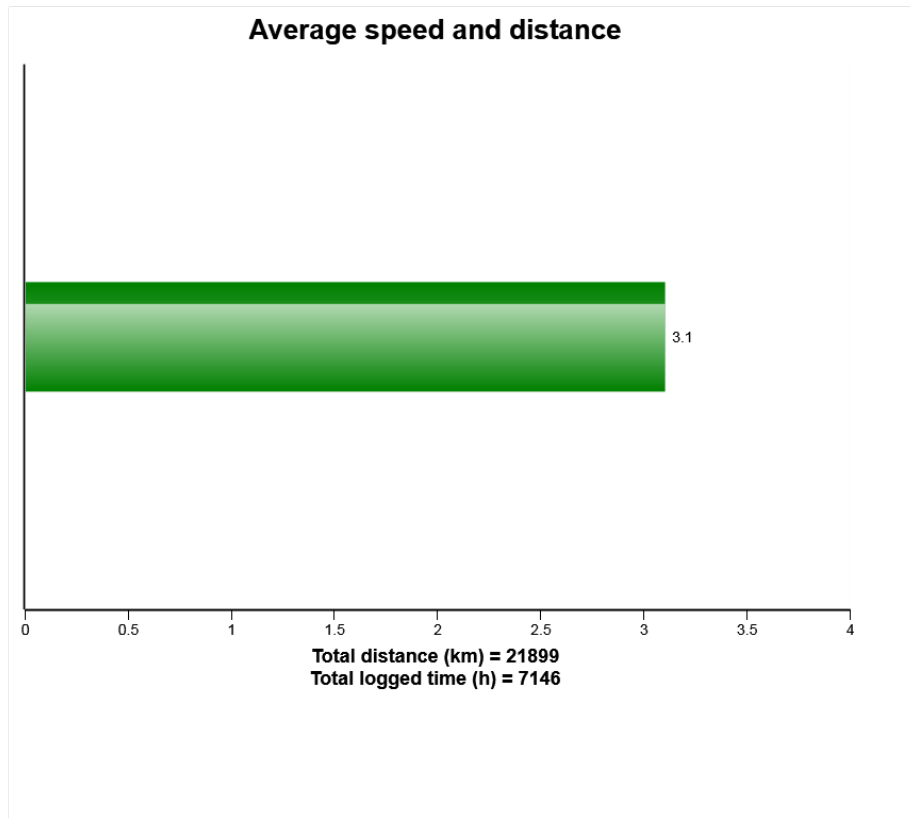


The diagram shows the total average fuel consumption versus average fuel consumption with gear engaged.

Big difference between the bars can indicate that the machine is not fully utilized, high idle lowers the total average fuel consumption.



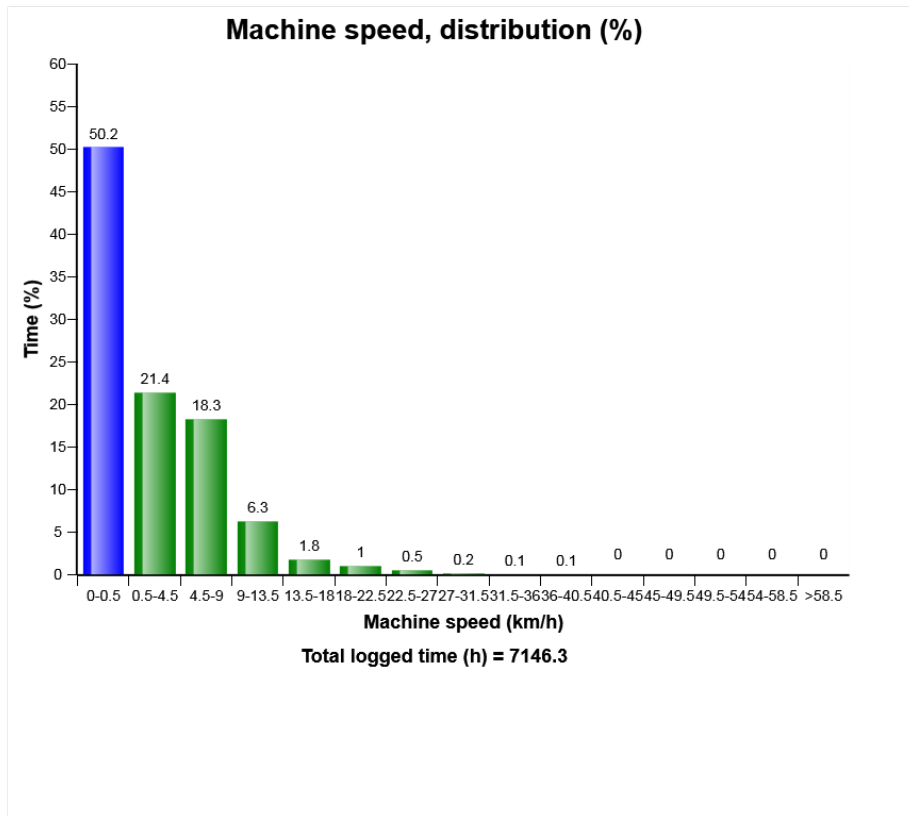
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the machines average speed based on the total operating hours.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

This graph describes the machine speed distribution.

The sum of all bars = 100% of machine speed time.

Under the graph total time with engine on, in hours, is displayed.

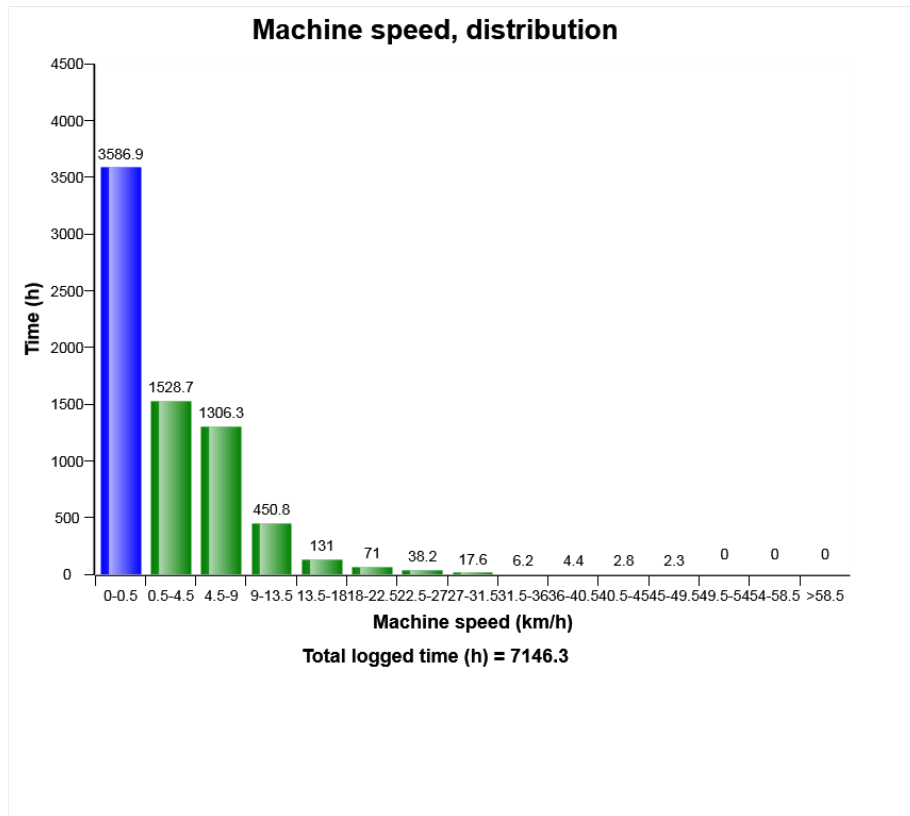
Explanation:

Y-axis: Time, specified for each speed interval.

X-axis: Machine speed, divided into speed intervals.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



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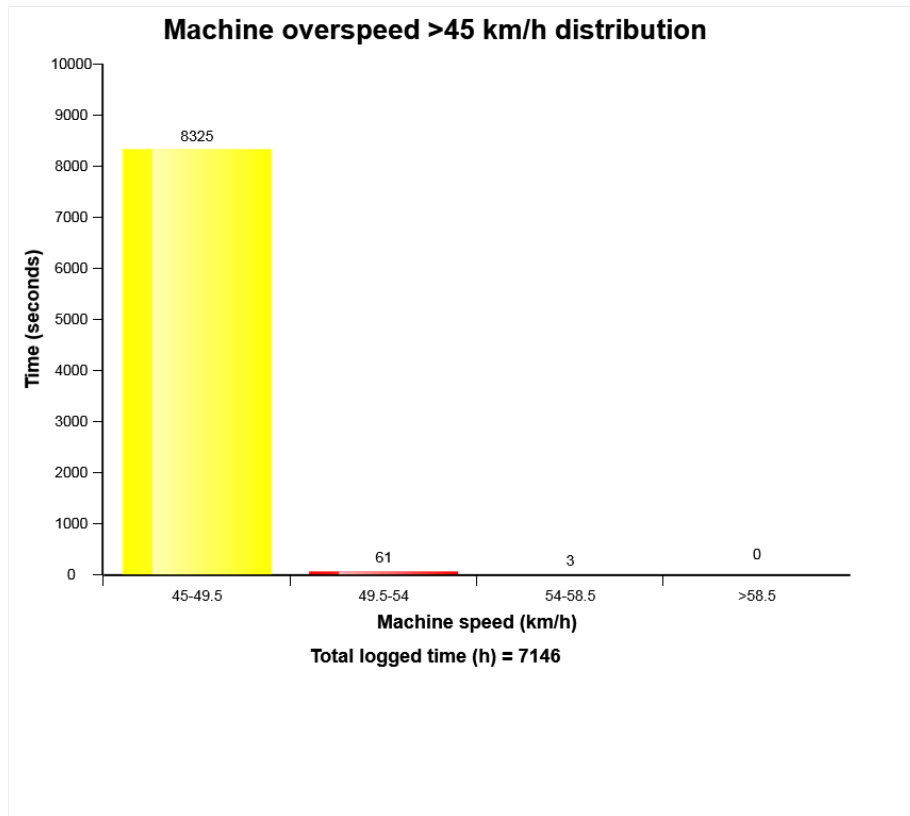
Explanation:

Y-axis: Time, specified for each speed interval.

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L60G	1603	7179.2	21/12/2018



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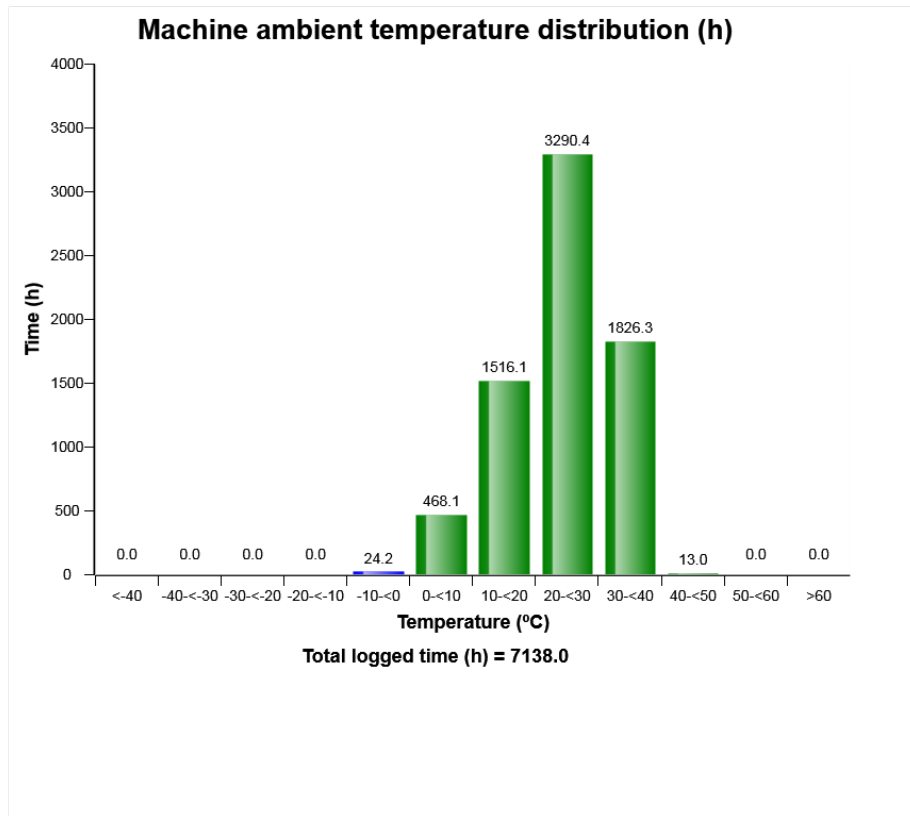
Explanation:

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Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

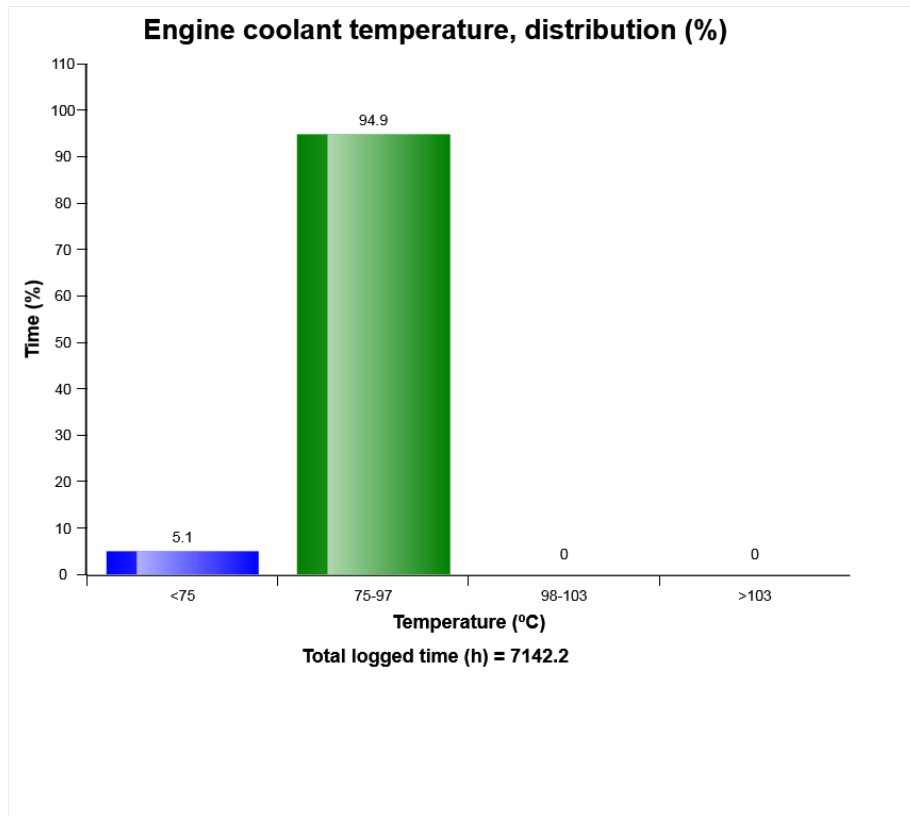


Definition:

The diagram describes ambient temperature distribution of the machine while machine operates.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the time distribution of the temperature, while engine running.

Explanation:

Y-axis: Time

X-axis: Temperature distribution in classes.

Blue bar = Warm-up phase.

During the engine warm-up phase, this temperature region is passed.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

It is normal to have registrations in this region.

Green bar = Normal working temperature. The Major part of the registrations shall be in this region.

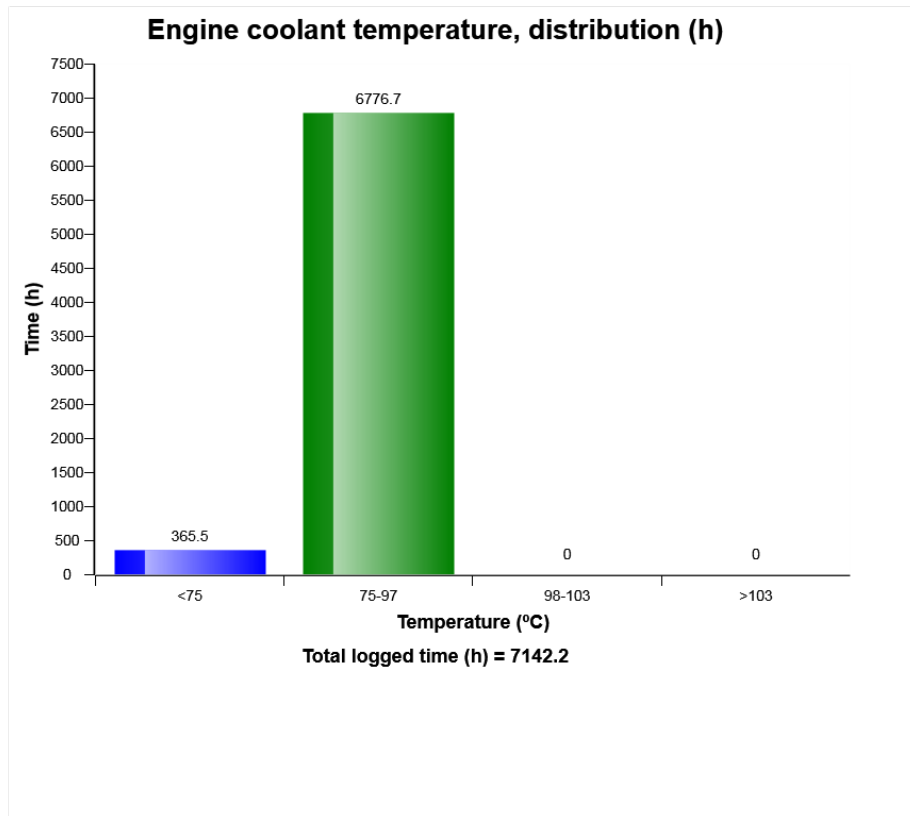
Yellow bar = High working temperature. It is normal to have some registrations in this region.

Red bar = Alarm.

Registrations in this region is not normal, running in this region may cause severe damage.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the time distribution of the temperature, while engine running.

Explanation:

Y-axis: Time

X-axis: Temperature distribution in classes.

Blue bar = Warm-up phase.

During the engine warm-up phase, this temperature region is passed.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

It is normal to have registrations in this region.

Green bar = Normal working temperature. The Major part of the registrations shall be in this region.

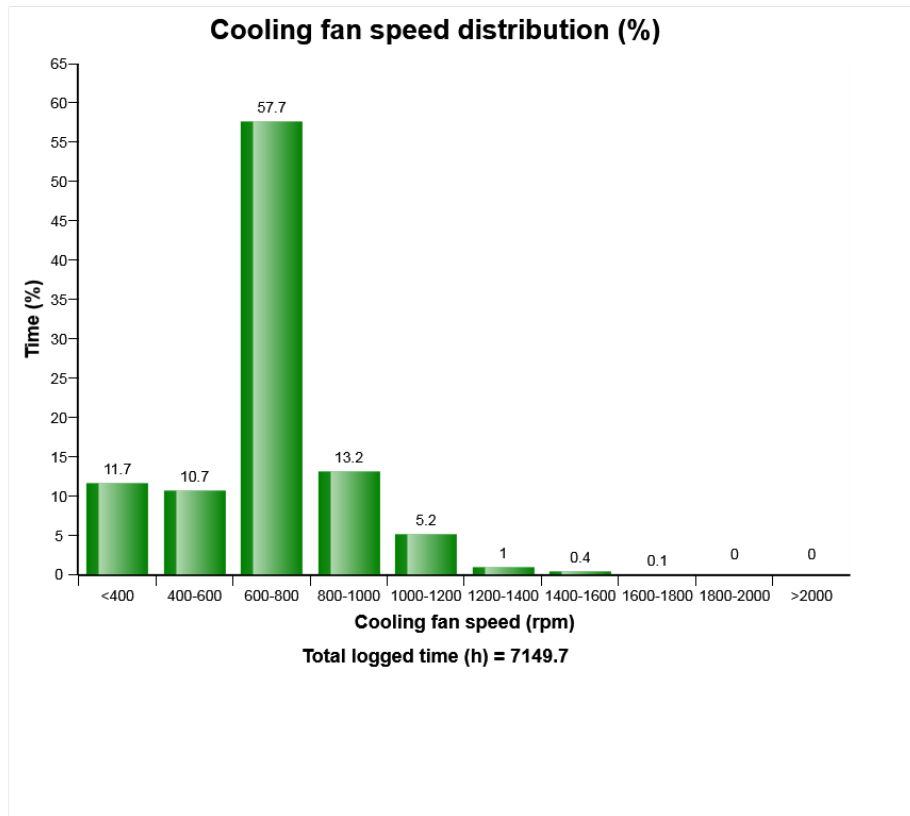
Yellow bar = High working temperature. It is normal to have some registrations in this region.

Red bar = Alarm.

Registrations in this region is not normal, running in this region may cause severe damage.



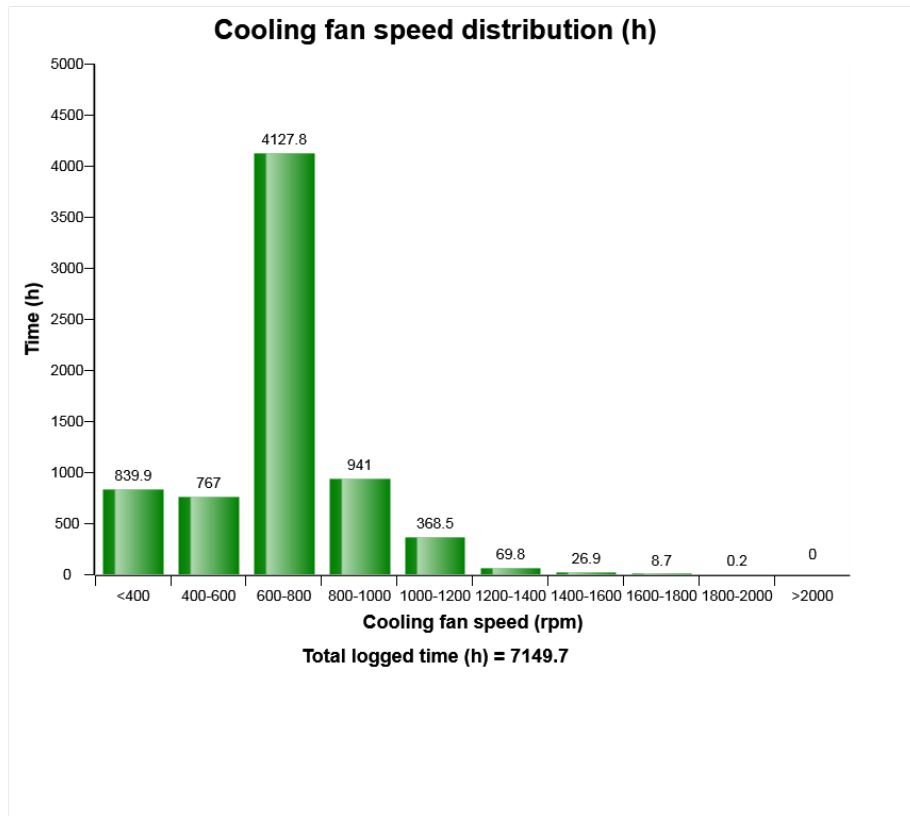
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the time distribution for the cooling fan in different rpm ranges.



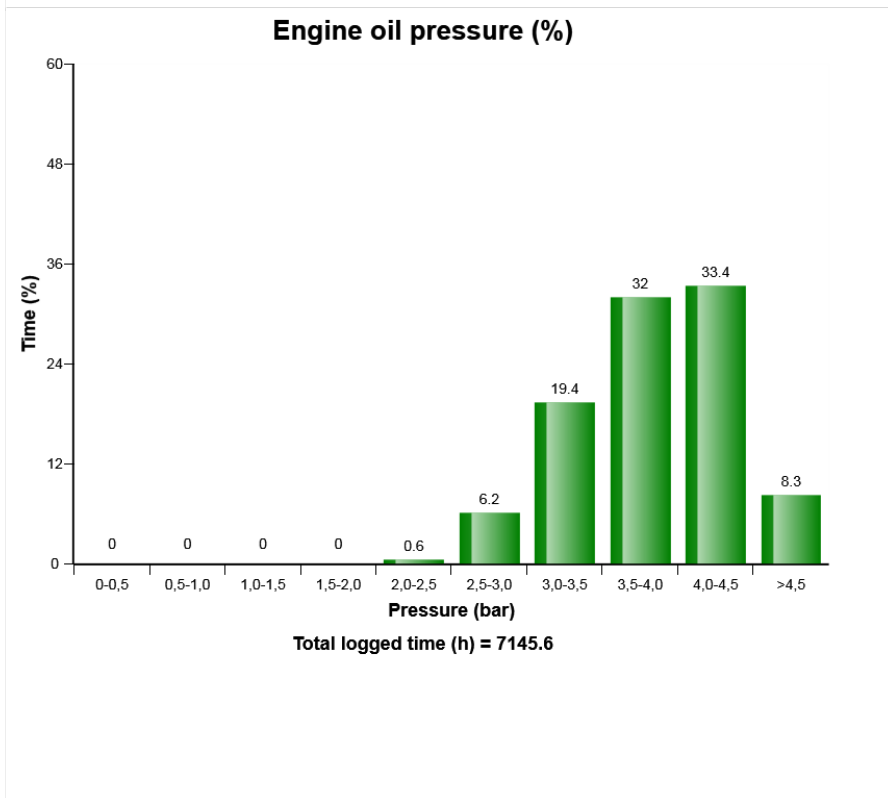
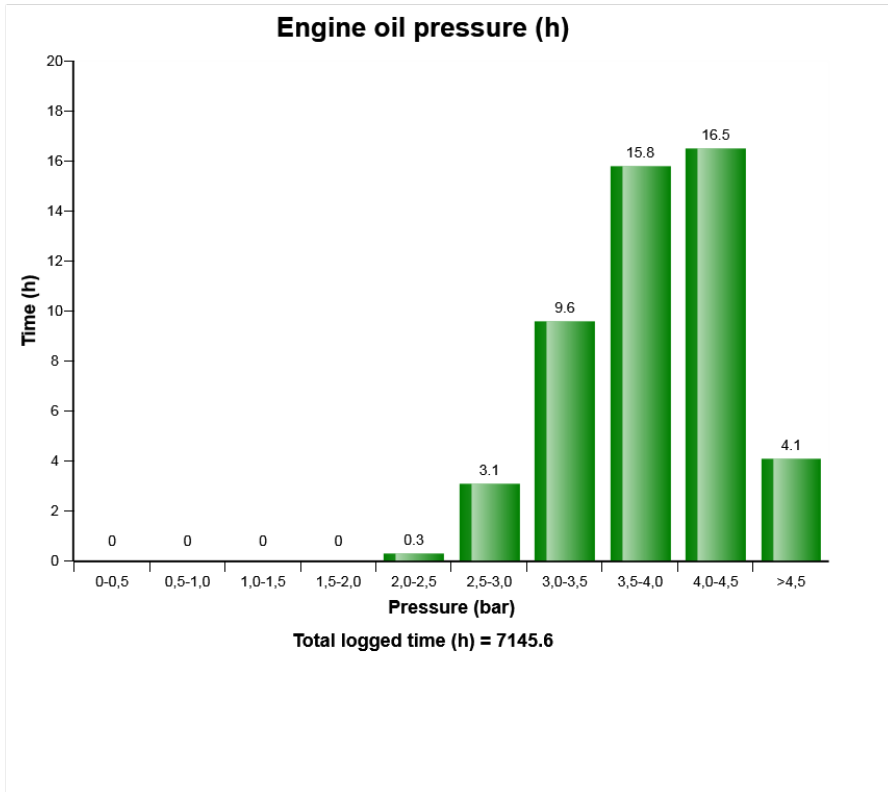
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



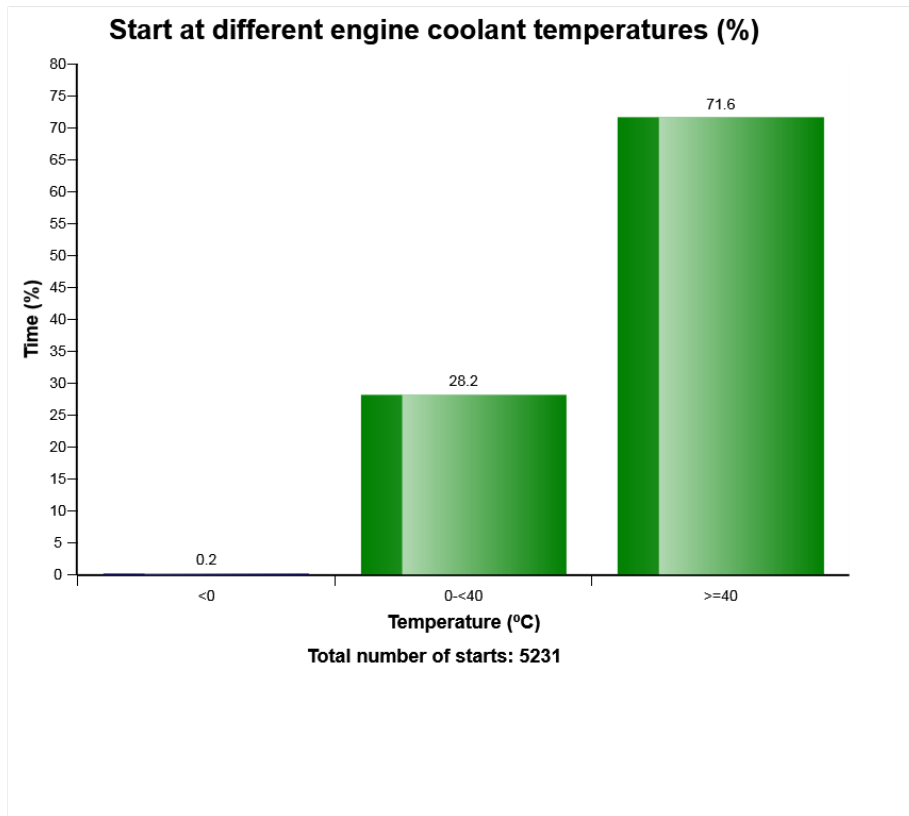
The diagram shows the time distribution for the cooling fan in different rpm ranges.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the distribution of engine coolant temperature, at the starting moment.

Explanation:

Y-axis: Number of engine starts

X-axis: Engine coolant temperature.

A great proportion of engine wear is due to cold starts. Try to avoid extremely cold starts. Try using an electric coolant heater.



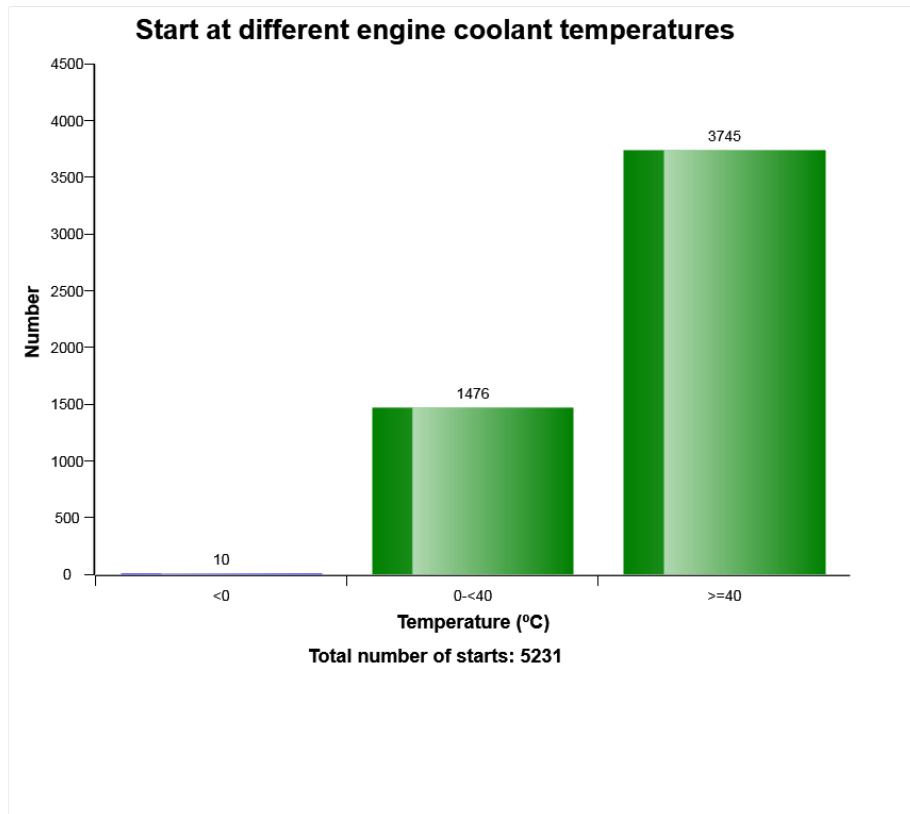
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Under the graph the total number of engine starts is displayed.

Also see " *Number of starts / hour*" to get a complete picture of engine starting.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the distribution of engine coolant temperature, at the starting moment.

Explanation:

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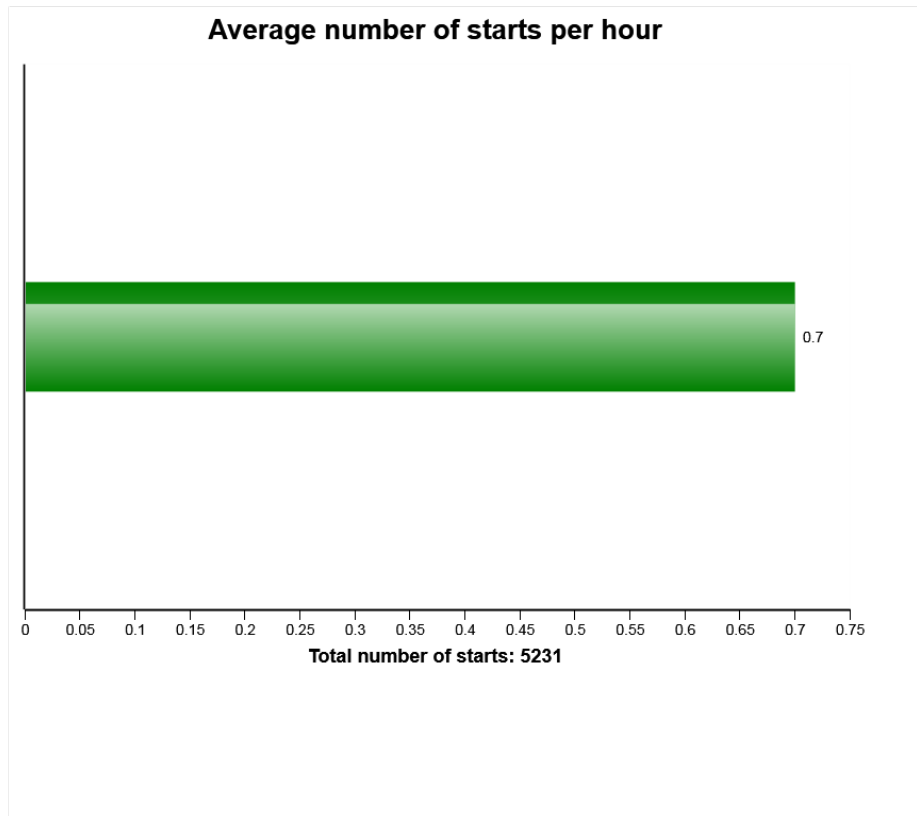
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Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes the average number of engine starts per engine running hour.

Explanation:

X-axis: Number of average starts per hour.

The actual time used for calculation, is time with engine on

If the fuel consumption is high one reason may be that the engine is not turned off often enough, perhaps machine is left idling for long periods. Check " Machine utilization".

The value can vary a lot depending on in which application the machine is used.



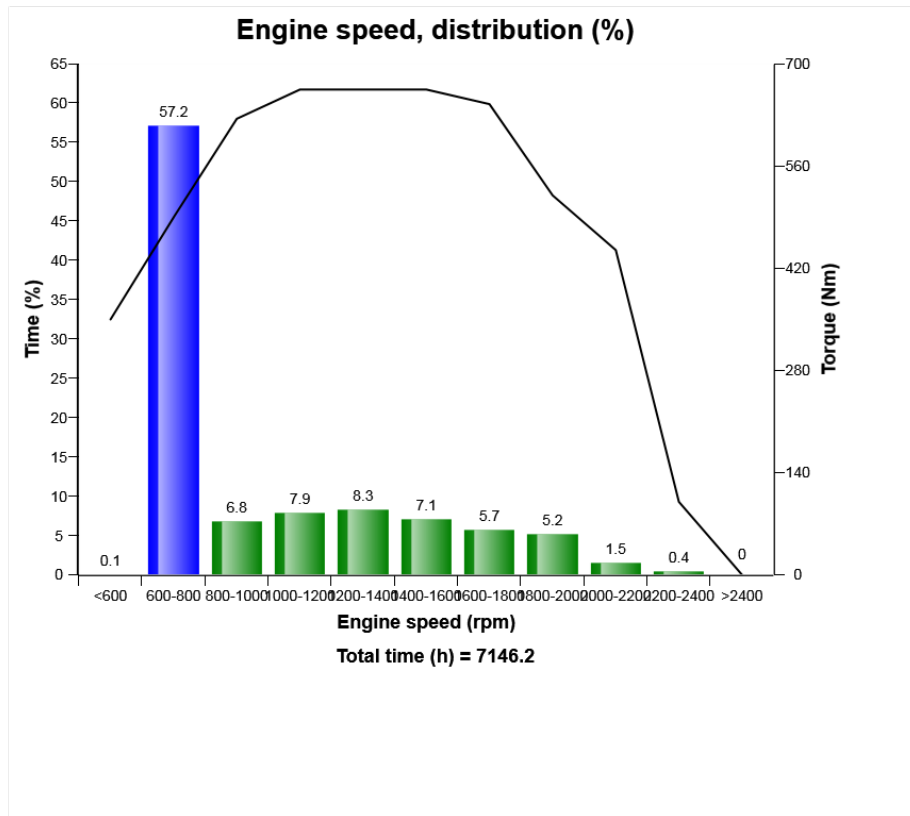
Machine model	SerialNo	Operating Hours	Reading Date
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To see at which different temperatures engine is started see" Start at different engine temperatures."

Green bar = Number of average starts per hour



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes the engine speed distribution, compared with the engine torque curve.

The sum of all bars = total time of engine running.

Explanation:

Y-axis_1: Engine running time.

Y-axis_2: Torque (Nm)

X-axis: Engine speed in rpm.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

□

Black curve = Engine torque curve. The highest part of the torque curve points out at which engine speed that the engine is strongest. To use the machine most efficient, keep the engine speed in the highest part of the torque curve. See below examples:

Blue bar = Idling interval.

Green bars = Normal engine speed range.

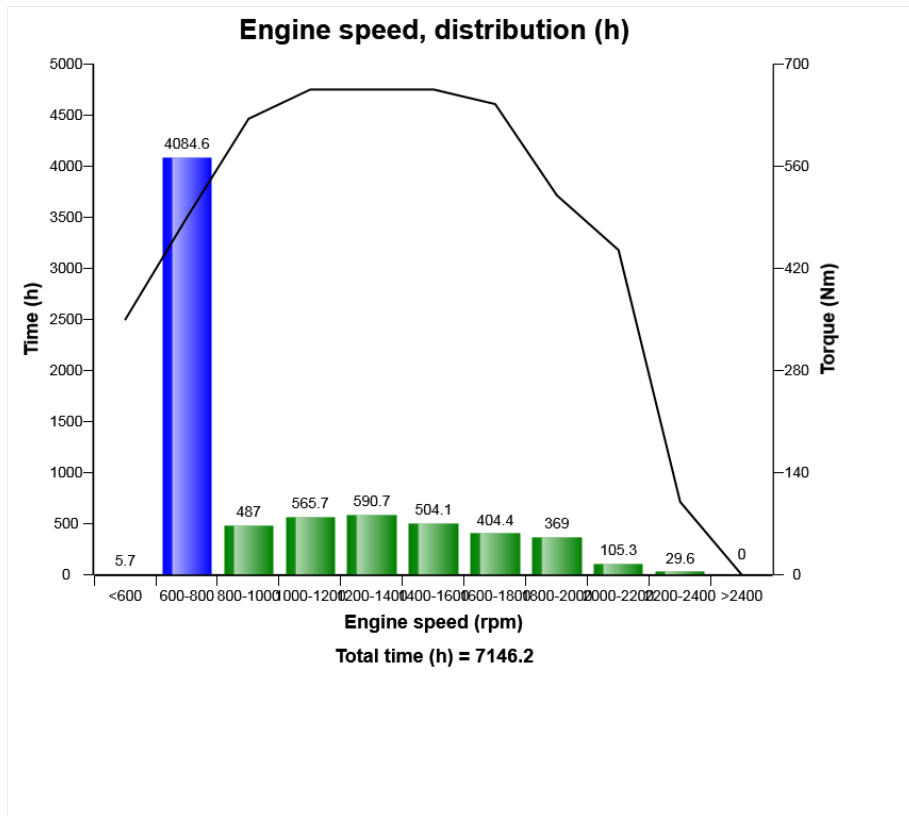
Red bar =The engine speed has exceeded the maximum design speed.

Never exceed the maximum engine design speed .

Exceeding the maximum design speed may cause severe damage to the engine.



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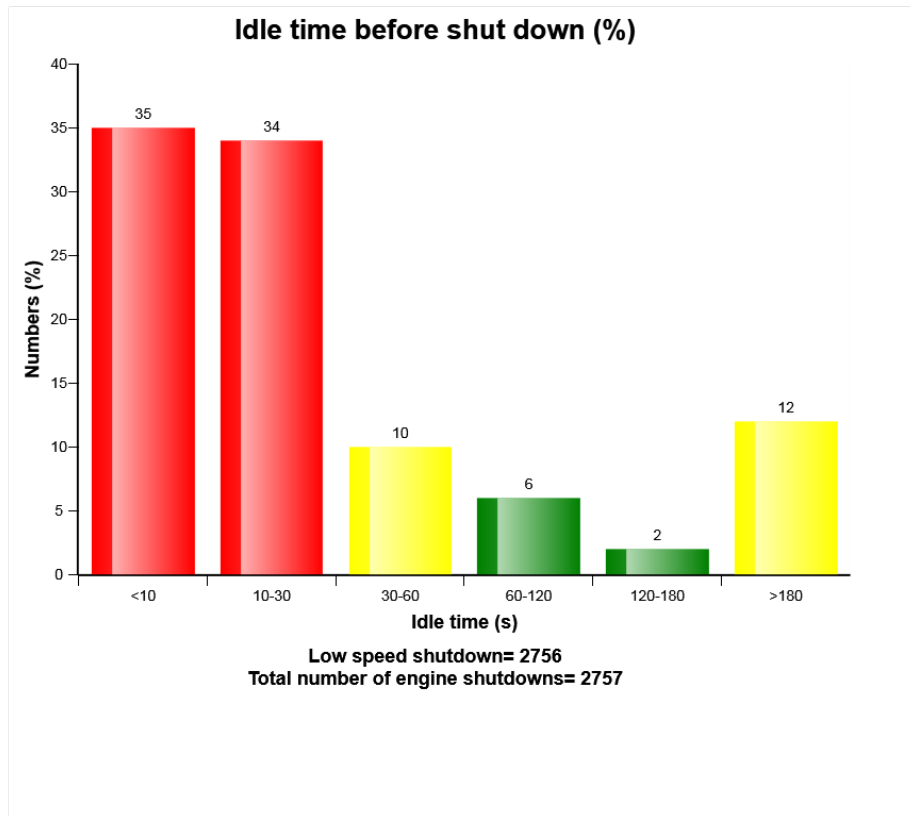
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Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

This graph shows the distribution of delayed time at low idle speed until the engine is turned off.

The delayed time distribution for each bar is shown on top of its column in percentage.

The sum of bars is 100%.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Low Engine Oil Pressure
Total number of occurrences = 0

	Op hours	Year	Month	Day	Hour	Minute	Duration (sec)
A	0	2000	0	0	0	0	0
R	0	2000	0	0	0	0	0
Q	0	2000	0	0	0	0	0
P	0	2000	0	0	0	0	0
O	0	2000	0	0	0	0	0
N	0	2000	0	0	0	0	0
M	0	2000	0	0	0	0	0
L	0	2000	0	0	0	0	0
K	0	2000	0	0	0	0	0
J	0	2000	0	0	0	0	0
I	0	2000	0	0	0	0	0
H	0	2000	0	0	0	0	0
G	0	2000	0	0	0	0	0
F	0	2000	0	0	0	0	0
E	0	2000	0	0	0	0	0
D	0	2000	0	0	0	0	0
C	0	2000	0	0	0	0	0
B	0	2000	0	0	0	0	0
S	0	2000	0	0	0	0	0
T	0	2000	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating hours is displayed in the first column, followed by year, month, day, hour



**Extreme
(bar)**

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

The extreme value column displays the most extreme value during the event.

Criteria :

In order for an occurrence of low engine oil pressure to be recorded in a data point and the count to increment by 1, the engine oil pressure state must change from "normal" or "error" to "low." The event of low transmission oil pressure will end when the status changes from "low" back to "normal" or "error."





Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Low engine oil level at start
Total number of occurrences = 0

	Op hours	Year	Month	Day	Hour	Minute
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0
*	0	2000	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month , day , hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Criteria :

In order for an occurrence of low engine oil level to be recorded in a data point and the count to increment by 1, an Alarm shall have been received at start up of machine



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

High engine coolant temperature
Total number of occurrences = 0

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)	Extreme (°C)
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month, day, hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed.

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

The extreme value column displays the most extreme value during the event.

Criteria :

The criteria to get an registration, is that the alarm signal for high engine coolant temperature is active and that the diesel engine is running.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

**Low Air filter pressure
Total number of occurrences = 0**

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month, day, hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed.

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Criteria :

The criteria to get an registration, is that the alarm signal for air filter clogged is active, and that the diesel engine is running.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Alarm is registered if the starter is used continuously more than 40 seconds and if it is less than five minutes since the latest alarm .

Explanation:

X-axis: Number of times that the starter alarm has been activated.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Regeneration ignored
Total number of ignored regenerations 93

	Op hours	Year	Month	Day	Hour	Minute	Duration (min)
*	5429	2016	11	17	15	24	77
*	5770	2017	2	6	17	44	14
*	5770	2017	2	6	17	18	19
*	5770	2017	2	6	16	30	24
*	5912	2017	3	7	9	43	16
*	5912	2017	3	7	9	11	5
*	5912	2017	3	7	9	26	2
*	5950	2017	3	11	10	15	139
*	5952	2017	3	13	6	15	13
*	5953	2017	3	13	6	40	1
*	5999	2017	3	22	6	33	9
*	6078	2017	4	21	16	24	16
*	6079	2017	4	22	7	5	8
*	6079	2017	4	22	6	30	21
*	6079	2017	4	22	7	16	1
*	6080	2017	4	22	7	31	7
*	6080	2017	4	22	7	58	1
*	6609	2017	8	1	14	45	51
*	6610	2017	8	1	15	39	1
*	6610	2017	8	1	15	51	0



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Regeneration aborted
Total number of occurrences = 294

Op hours	Year	Month	Day	Hour	Minute	Reason
6008	2017	3	23	9	16	1
6008	2017	3	23	9	10	2
6051	2017	4	4	14	46	1
6131	2017	5	3	16	56	1
6157	2017	5	8	10	17	2
6324	2017	6	15	16	15	1
6359	2017	6	20	16	56	1
6452	2017	7	7	11	55	1
6556	2017	7	24	13	4	1
6732	2017	8	30	14	34	1
6842	2017	9	15	16	57	1
6915	2017	9	26	16	51	2
7071	2017	11	4	15	10	2
7115	2017	11	10	15	3	1
7124	2018	2	7	14	41	1
7132	2018	7	10	15	19	1
7132	2018	7	10	13	12	1
7133	2018	7	11	8	5	1
7133	2018	7	11	8	15	2
7141	2018	7	20	12	49	1



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Regeneration duration
Total number of occurrences = 1224

Op hours	Year	Month	Day	Hour	Minute	Duration (min)
7064	2017	11	4	8	27	0
7071	2017	11	4	15	10	0
7071	2017	11	6	8	28	28
7080	2017	11	7	7	22	28
7089	2017	11	8	7	38	28
7097	2017	11	8	16	8	27
7106	2017	11	9	14	55	27
7108	2017	11	10	7	25	0
7115	2017	11	10	14	37	26
7115	2017	11	10	15	14	26
7124	2018	2	7	14	40	0
7124	2018	2	8	11	13	27
7132	2018	7	10	15	13	6
7132	2018	7	10	13	8	4
7133	2018	7	11	8	4	1
7133	2018	7	11	8	22	28
7133	2018	7	11	8	13	3
7141	2018	7	20	12	47	2
7142	2018	12	10	11	53	28
7144	2018	12	19	16	17	31



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Water level warning in water separator
Total number of occurrences = 8

Op hours	Year	Month	Day	Hour	Minute	Duration (min)
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
2850	2015	4	21	8	33	499
3000	2015	5	21	9	22	458
3248	2015	7	17	8	9	188
3752	2015	9	24	7	10	107
3790	2015	9	29	8	24	514
3848	2015	10	6	10	56	359
4270	2016	2	9	11	42	23
4759	2016	6	8	16	2	61



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month , day , hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

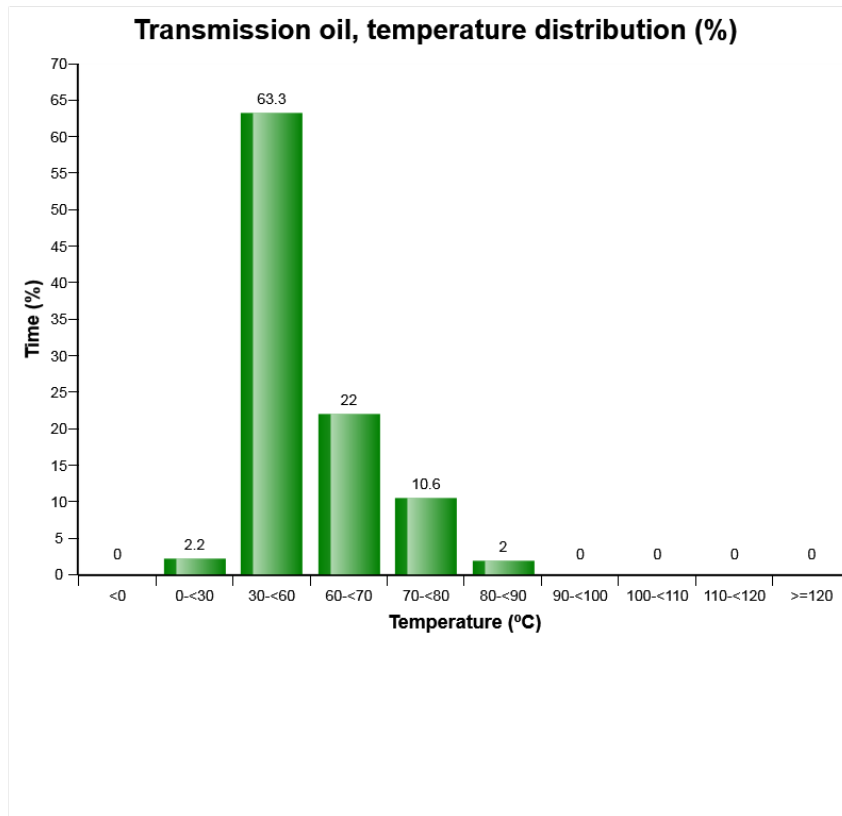
The extreme value column displays the most extreme value during the event.

Criteria :

Logging is performed when, Alarm low system voltage , is active.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the transmission oil temperature in various temperature ranges. The time is displayed in the following ten temperature ranges:

<0°C Temperatures below 0°C

0 - <30°C Temperatures from 0°C until 30°C

30-<60°C Temperatures from 30°C until 60°C

60-<70°C Temperatures from 60°C until 70°C

70-<80°C Temperatures from 70°C until 80°C

80-<90°C Temperatures from 80°C until 90°C



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

90-<100°C Temperatures from 90°C until 100°C

100-<110°C Temperatures from 100°C until 110°C

110-<120°C Temperatures from 110°C until 120°C

≥120°C Temperatures over 120°C

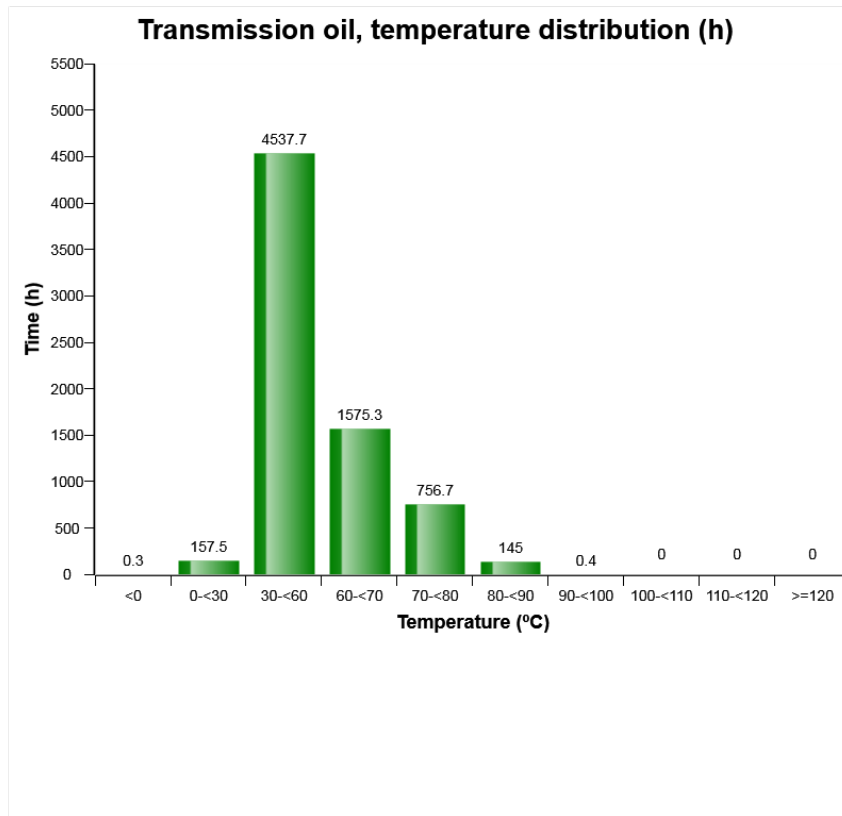
The bar that describes temperatures from 110°C until 120°C is yellow and means that the oil has begun to be overheated. Driver has been given orange central warning

The bar that describes >120°C is red and means that the oil has been overheated. Driver has been given red central warning.

Oil temperatures exceeding 110°C must be avoided since the properties of the oil are degraded



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the transmission oil temperature in various temperature ranges. The time is displayed in the following ten temperature ranges:

<0°C Temperatures below 0°C

0 - <30°C Temperatures from 0°C until 30°C

30-<60°C Temperatures from 30°C until 60°C

60-<70°C Temperatures from 60°C until 70°C

70-<80°C Temperatures from 70°C until 80°C

80-<90°C Temperatures from 80°C until 90°C



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

90-<100°C Temperatures from 90°C until 100°C

100-<110°C Temperatures from 100°C until 110°C

110-<120°C Temperatures from 110°C until 120°C

≥120°C Temperatures over 120°C

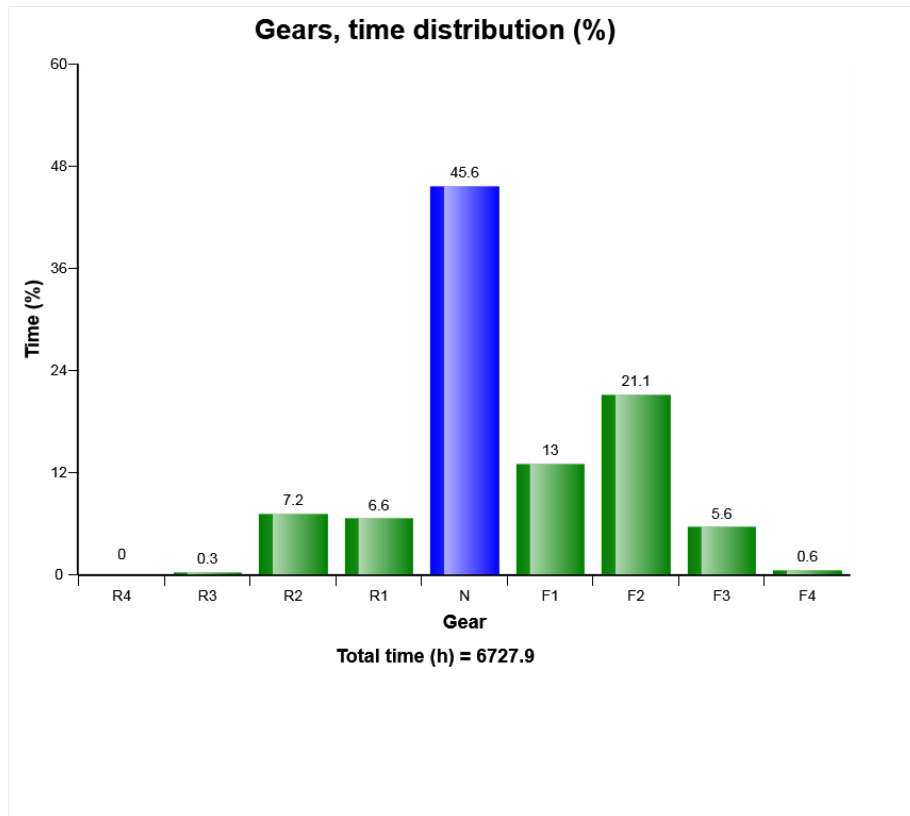
The bar that describes temperatures from 110° C until 120°C is yellow and means that the oil has begun to be overheated. Driver has been given orange central warning

The bar that describes >120°C is red and means that the oil has been overheated. Driver has been given red central warning.

Oil temperatures exceeding 110°C must be avoided since the properties of the oil are degraded



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes the distribution of the usage of the different gears, expressed as percentage of total engine running time.

The sum of all bars = 100% = total engine running time.

Under the graph the total engine running time (in hours) is displayed.

Explanation:

Y-axis: Engine running time, in percent.

X-axis: Active gear.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Green bars:

R1 = First reverse gear

R2 = Second reverse gear

R3 = Third reverse gear

R4 =Fourth reverse gear

N = Neutral position

F1=First forward gear

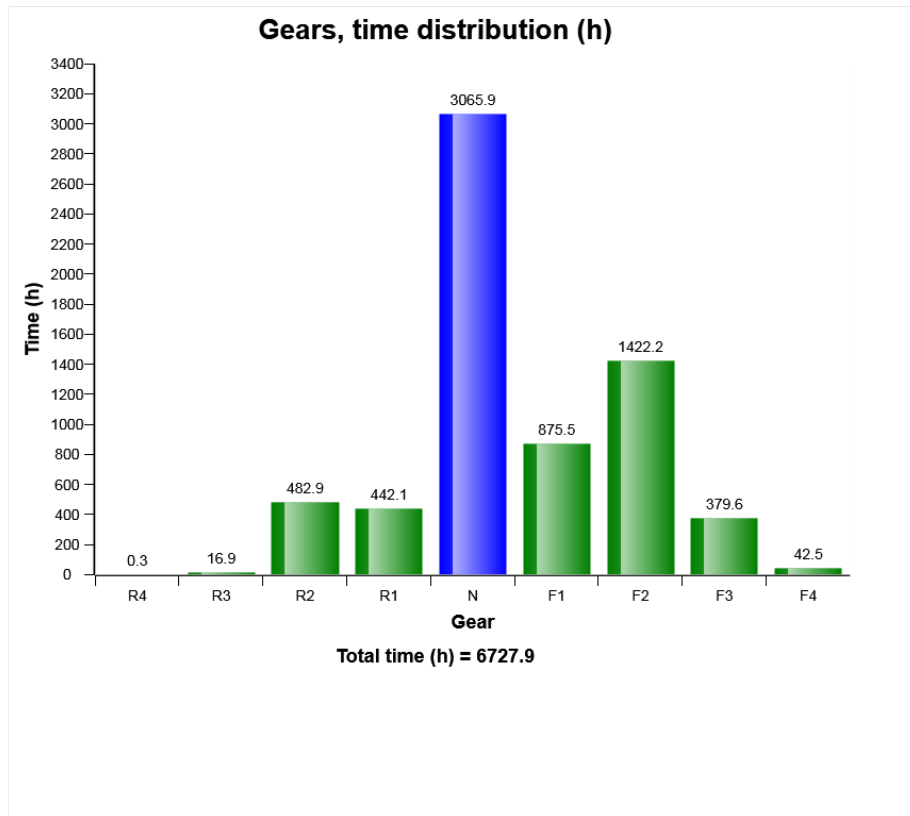
F2=Second forward gear

F3=Third forward gear

F4=Fourth forward gear



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes the distribution of the usage of the different gears, expressed as total running time for each gear..

The sum of all bars = Total engine running time.

Under the graph the total engine running time (in hours) is displayed.

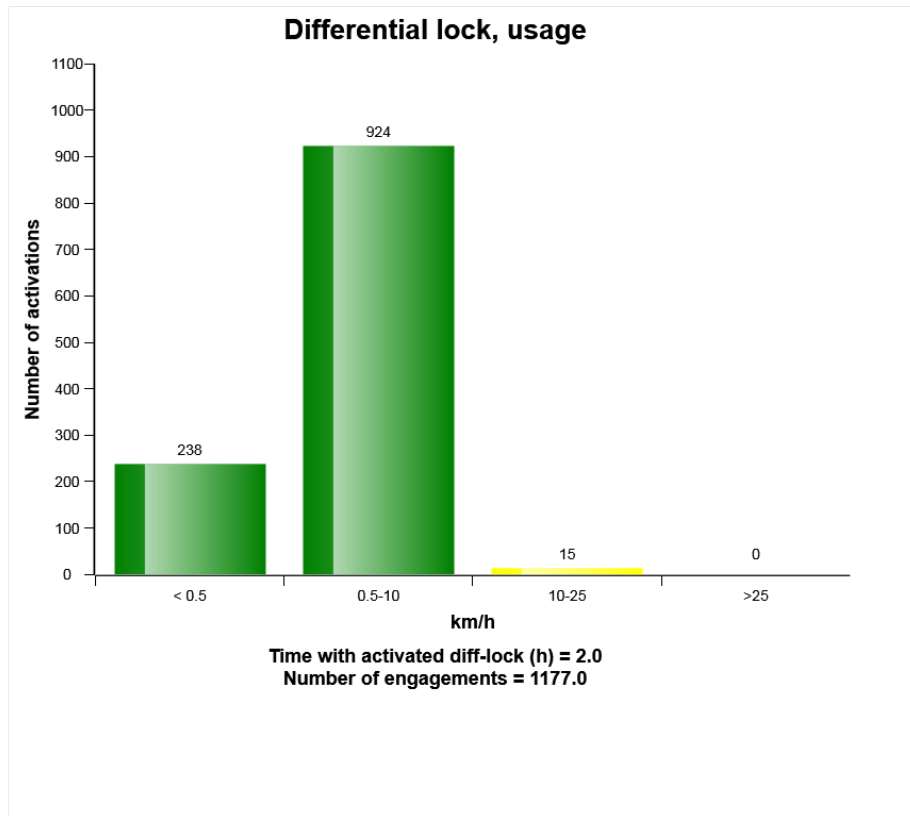
Explanation:

Y-axis: Engine running time, in hours.

X-axis: Active gear.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

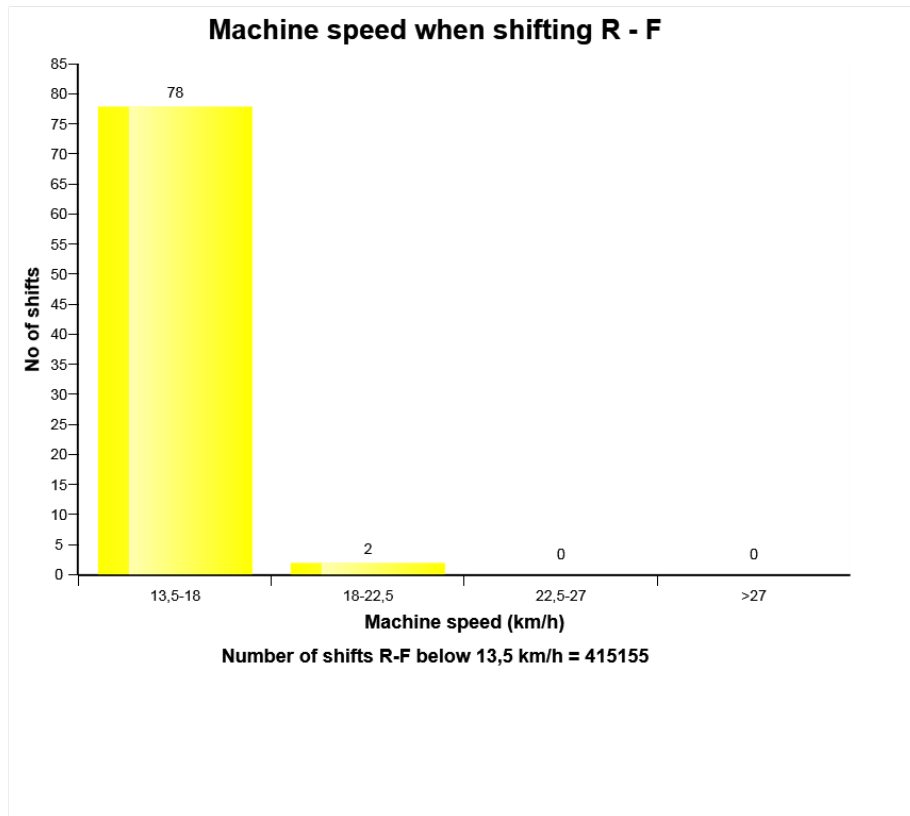


Definition:

The diagram show, number of times the differential lock has been engaged at each speed interval



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the machine speed at direction shift, reverse to forward (R-F)

Explanation:

Y-axis: Number of shifts (reverse-forward)

X-axis: Machine speed in km/h.

Under the graph the total number of directional gear shifts R-F below 13,5 km/h is displayed.

Transmission wear depends on current speed when shifting direction. Less machine speed when shifting direction generally cause less wear on the transmission.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Yellow bar = From 13,5km/h to18 km/h

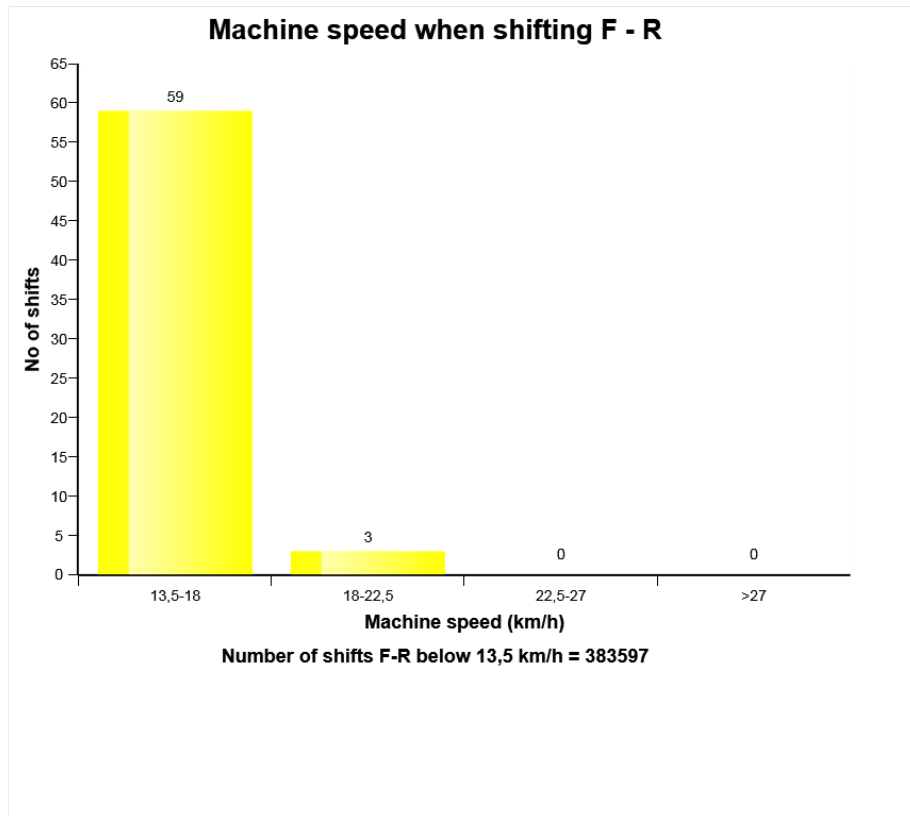
Red bar = From 18km/h to 22,5 km/h

Red bar = From 22,5km/h to 27 km/h

Red bar = Over 27 km/h



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the machine speed at direction shift, forward to reverse (F-R).

Explanation:

Y-axis: Number of shifts (forward to reverse)

X-axis: Machine speed in km/h.

Under the graph the total number of directional gear shifts F-R below 13,5 km/h is displayed.

Transmission wear depends on current speed when shifting direction. Less machine speed when shifting direction generally cause less wear on the transmission.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Yellow bar = From 13,5km/h to 18 km/h

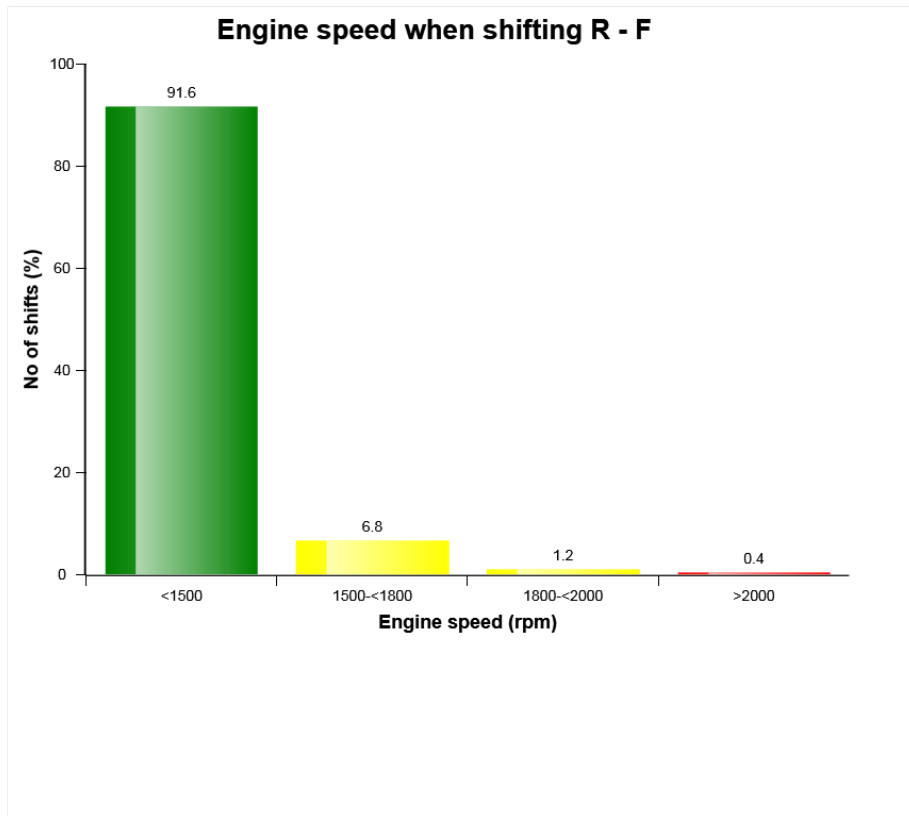
Red bar = From 18km/h to 22,5 km/h

Red bar = From 22,5km/h to 27 km/h

Red bar = Over 27 km/h



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the machine speed at direction shift, reverse to forward (R-F)

Explanation:

Y-axis: Number of shifts (reverse-forward)

X-axis: Machine speed in km/h.

Under the graph the total number of directional gear shifts R-F below 13,5 km/h is displayed.

Transmission wear depends on current speed when shifting direction. Less machine speed when shifting direction generally cause less wear on the transmission.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Yellow bar = From 13,5km/h to18 km/h

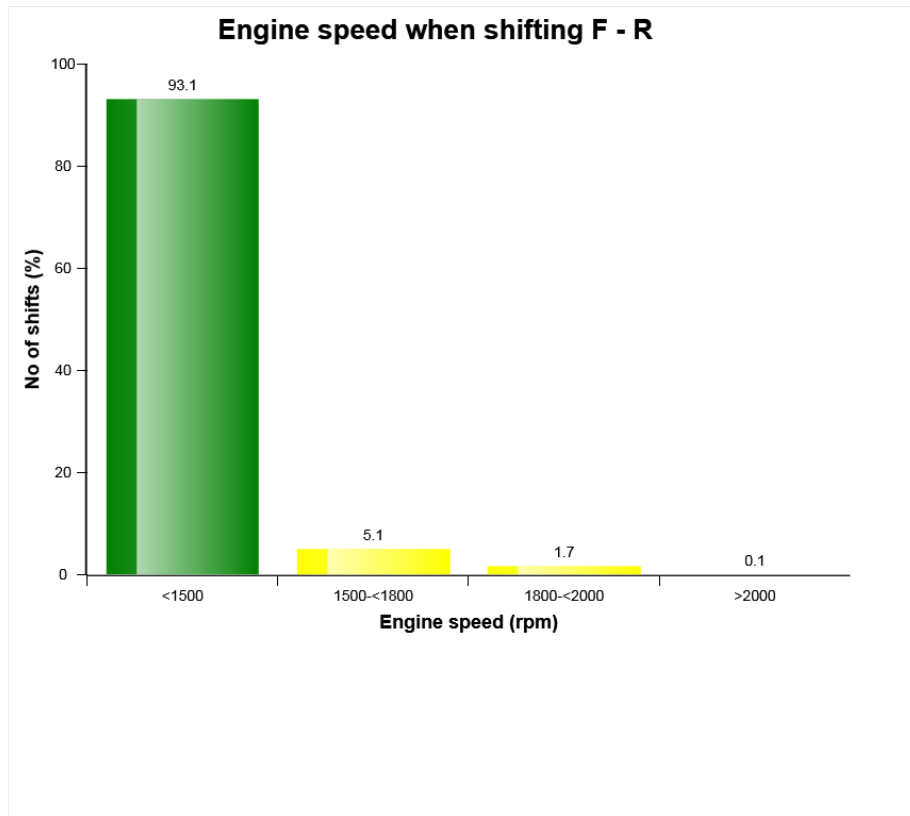
Red bar = From 18km/h to 22,5 km/h

Red bar = From 22,5km/h to 27 km/h

Red bar = Over 27 km/h



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the machine speed at direction shift, forward to reverse (F-R).

Explanation:

Y-axis: Number of shifts (forward to reverse)

X-axis: Machine speed in km/h.

Under the graph the total number of directional gear shifts F-R below 13,5 km/h is displayed.

Transmission wear depends on current speed when shifting direction. Less machine speed when shifting direction generally cause less wear on the transmission.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Yellow bar = From 13,5km/h to 18 km/h

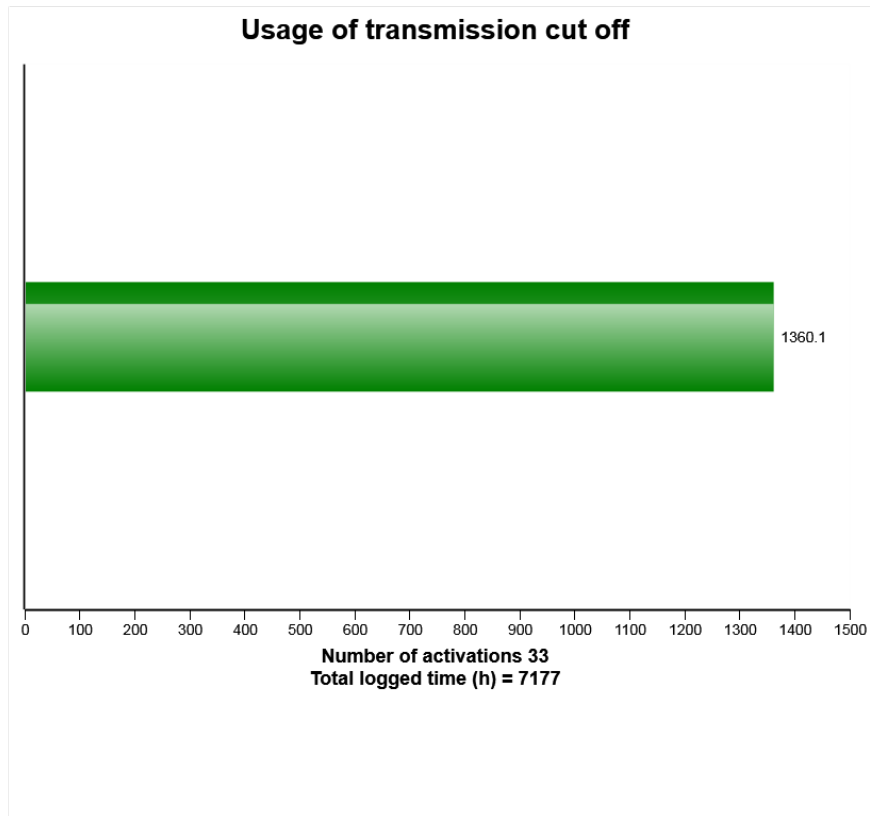
Red bar = From 18km/h to 22,5 km/h

Red bar = From 22,5km/h to 27 km/h

Red bar = Over 27 km/h



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

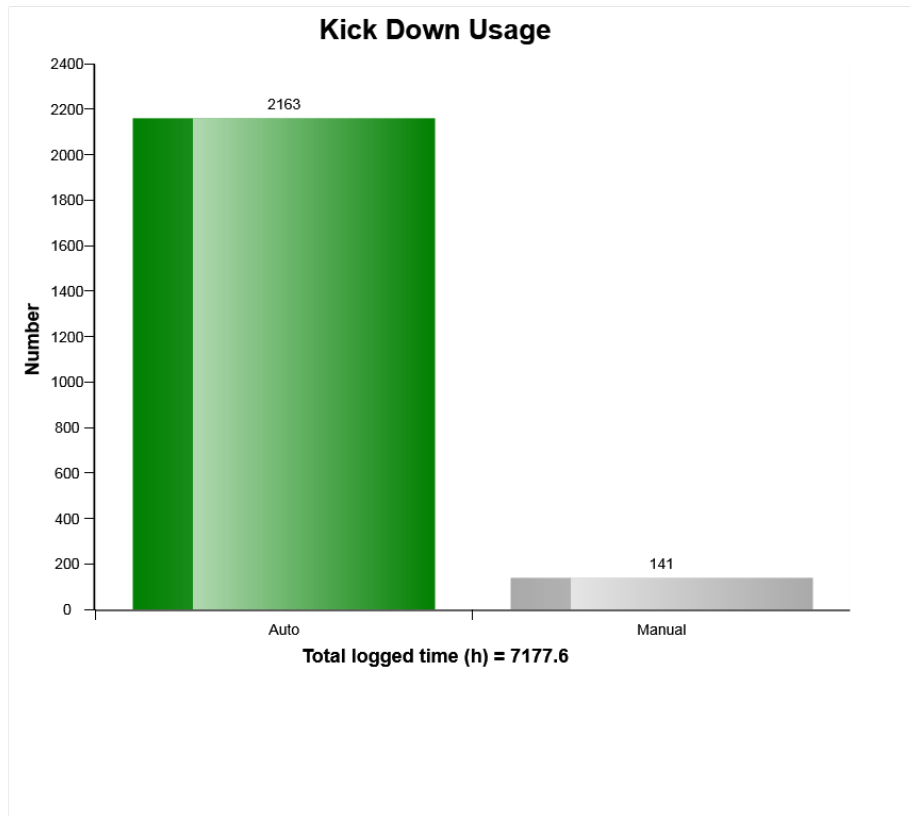


The diagram shows the time that the transmission cut off has been ON.

Below the diagram total number of activations is presented.



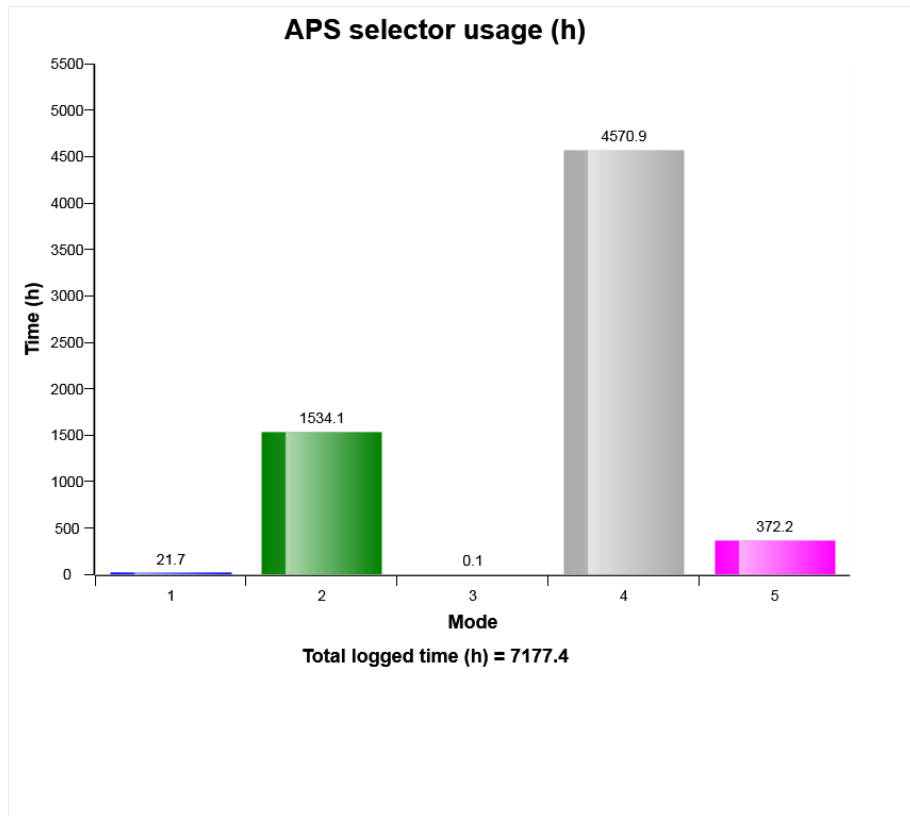
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the distribution between Auto and Manual activations of the Kick down function.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the time distribution for the different APS modes.

For WLO :

Mode1 = Light

Mode2 = Normal

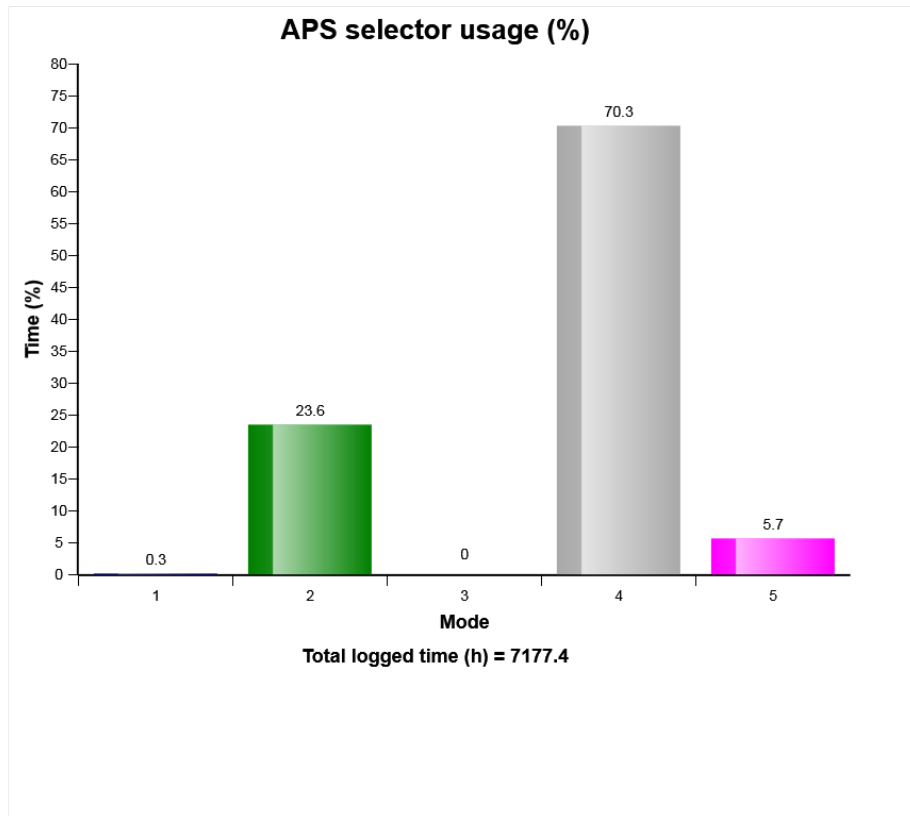
Mode3 = Heavy

Mode4 = Auto

Mode5 = Service.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



The diagram shows the time distribution for the different APS modes.

For WLO :

Mode1 = Light

Mode2 = Normal

Mode3 = Heavy

Mode4 = Auto

Mode5 = Service.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

**Transmission oil temperature high
Total number of occurrences = 0**

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)	Extreme (° C)
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month, day, hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed.

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

The extreme value column displays the most extreme value during the event.

Criteria :

In order for an occurrence of high transmission oil temperature to be recorded in a data point and the count to increment by 1, the high transmission oil temperature state must change from “normal” or “error” to “high.” The event of high transmission oil temperature will end when the status changes from “high” back to “normal” or “error.”



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

**Transmission oil pressure low
Total number of occurrences = 0**

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)	Extreme (bar)
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0
0	2000	0	0	0	0	0	0.0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month, day, hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed.

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

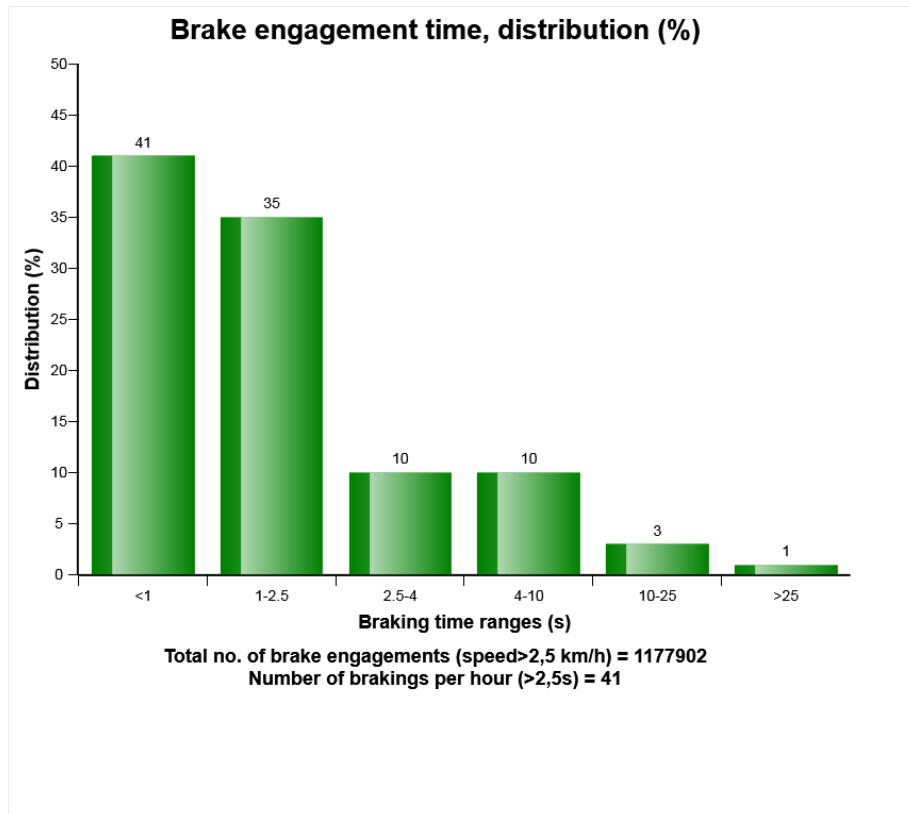
The extreme value column displays the most extreme value during the event.

Criteria :

In order for an occurrence of low transmission oil pressure to be recorded in a data point and the count to increment by 1, the transmission oil pressure state must change from "normal" or "error" to "low." The event of low transmission oil pressure will end when the status changes from "low" back to "normal" or "error."



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes the duration of brake engagements: Distribution in percent.

This chart illustrates time with higher brake pressure than 5.0 bar (72.5 psi) and machine speed exceeding 2.5 km/h (1.55 mph).

The sum of bars=100% of brake engagements.

Explanation:

Y-axis: Percentage of times that the brake has been engaged in each class.

X-axis: Brake engagement time range in seconds.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

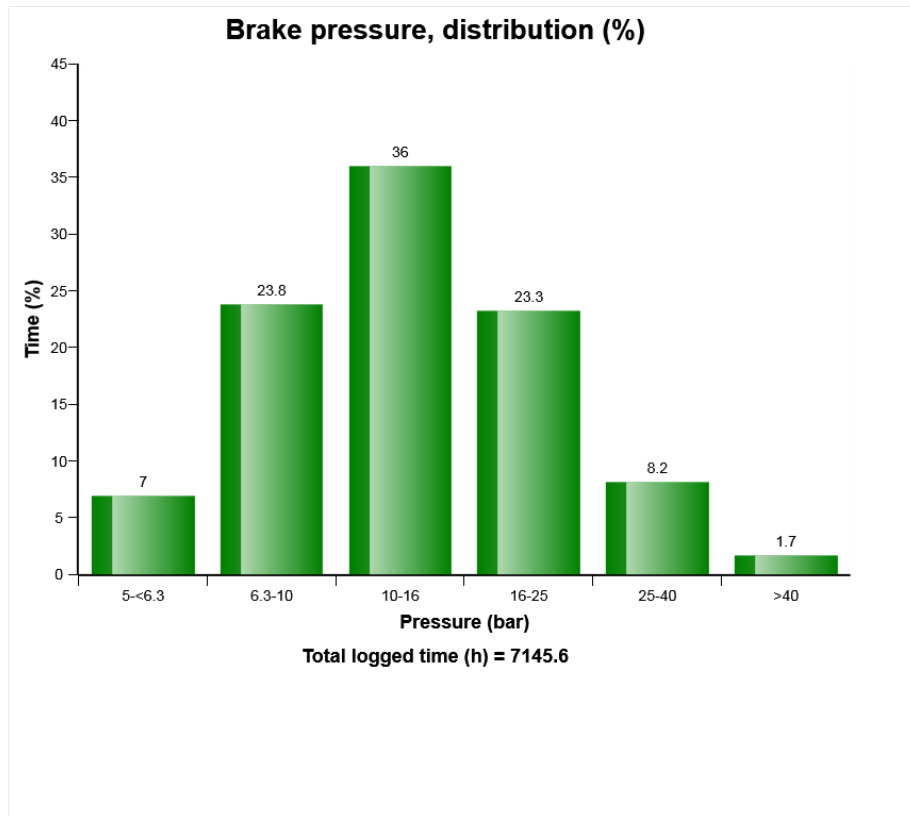
The distribution of the bars throughout the ranges reflects the operator's way of handling the machine.

To get a greater understanding of how the brake is used also study the presentation " *Brake pressure distribution*".

Green bars = Brake engagement duration in separate ranges



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes the brake pressure distribution.

The sum of bars=100% of brake engagements.

Explanation:

Y-axis: Percentage of times that the brake has been engaged.

X-axis: Brake pressure distribution in bar.

The distribution of the bars throughout the ranges reflects the operator's way of handling the machine. A concentration in the lower ranges indicates that the machine is being operated correctly.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

A concentration in the highest range indicates that the machine is operated hard and in an inefficient manner.

To get a greater understanding of how the brake is used also study the presentation "Brake engagement time".

Green bars = Brake pressure ranges



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Parking brake usage
Total number of occurrences = 5108

Op hours	Year	Month	Day	Hour	Minute	Duration (minutes)
7175	2089	128	63	16	27	-757440
7175	2018	12	19	16	26	1
7175	2089	128	63	16	26	-290880
7175	2018	12	19	16	26	0
7175	2089	128	63	16	26	-921600
7175	2018	12	19	16	24	1
7175	2089	128	63	16	24	-548640
7175	2018	12	19	16	23	1
7175	2013	102	32	16	23	-204480
7175	2018	12	19	16	23	0
7175	2089	128	63	16	23	-1121760
7175	2018	12	19	16	23	0
7175	2018	12	19	16	27	28
7175	2089	128	63	16	27	-671040
7175	2018	12	19	16	27	0
7176	2018	12	20	9	7	169
7176	2018	12	19	16	58	0
7176	2018	12	19	16	56	0
7179	2018	12	20	16	15	0
7179	2018	12	20	16	14	0



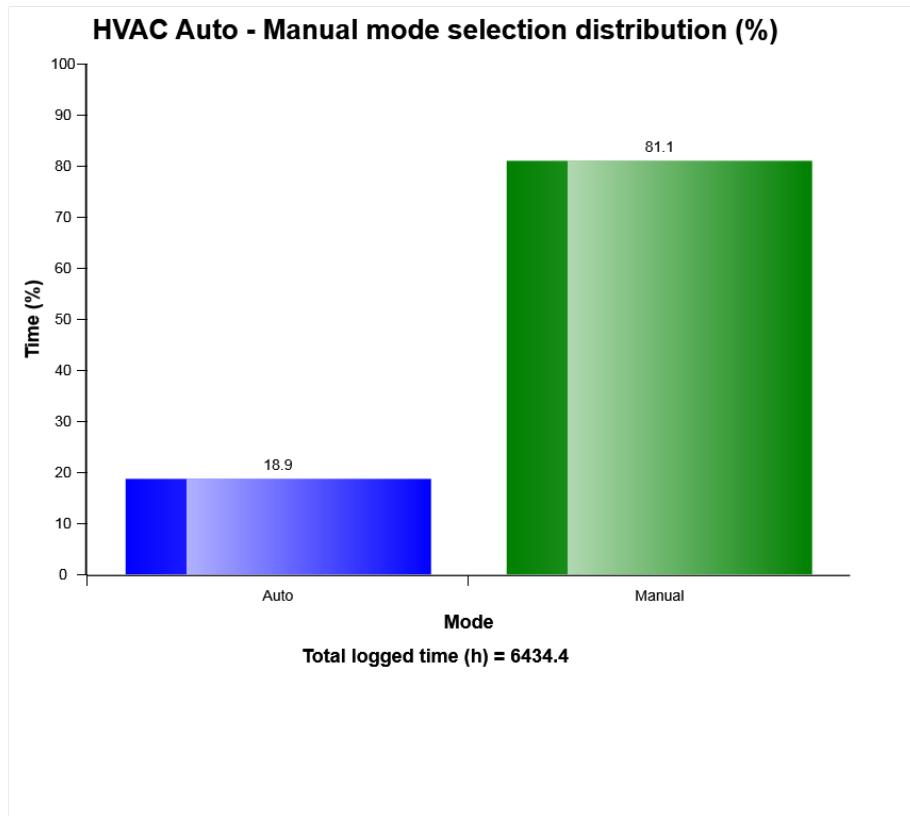
Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

Parking brake abuse
Total number of occurrences = 14

Op hours	Year	Month	Day	Hour	Minute	Duration (seconds)	Extreme (km/h)
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
6000	2017	3	16	12	9	0	6
6254	2017	5	16	14	51	0	6
6326	2017	6	8	8	58	2	5
6345	2017	6	14	12	46	0	3
6363	2017	6	17	9	40	34	4
6381	2017	6	20	12	1	14	4
6468	2017	7	6	8	20	4	5
6585	2017	7	24	12	45	7	5
7017	2017	10	25	11	27	1	4
7019	2017	10	25	13	38	0	3
7049	2017	10	30	8	22	4	5
7052	2017	10	30	11	48	0	3
7121	2017	11	8	9	12	0	3
7144	2017	11	10	13	10	0	4



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

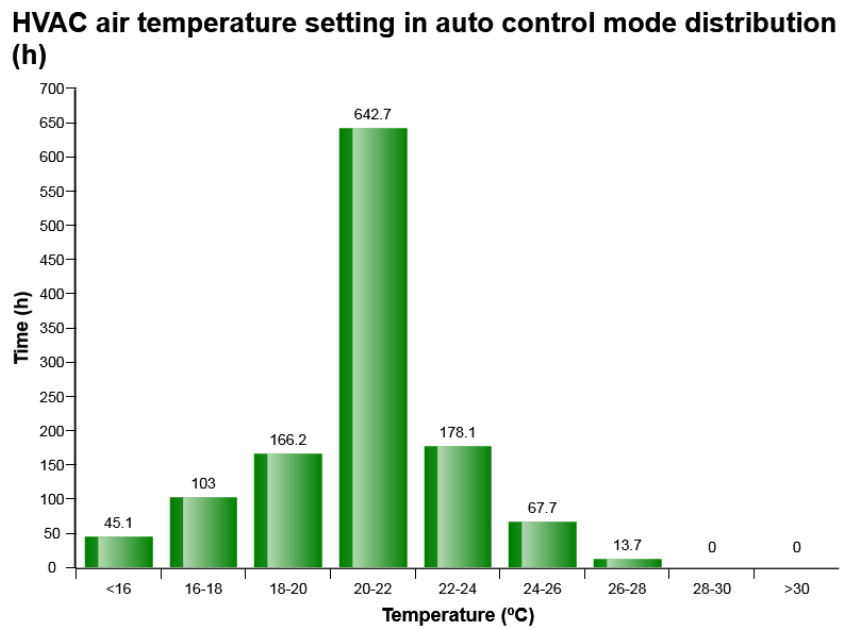


Definition:

The diagram describes auto-manual mode selection distribution of HVAC system in machine while it Works. The share of each mode compared to Total time of HVAC operation is displayed.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

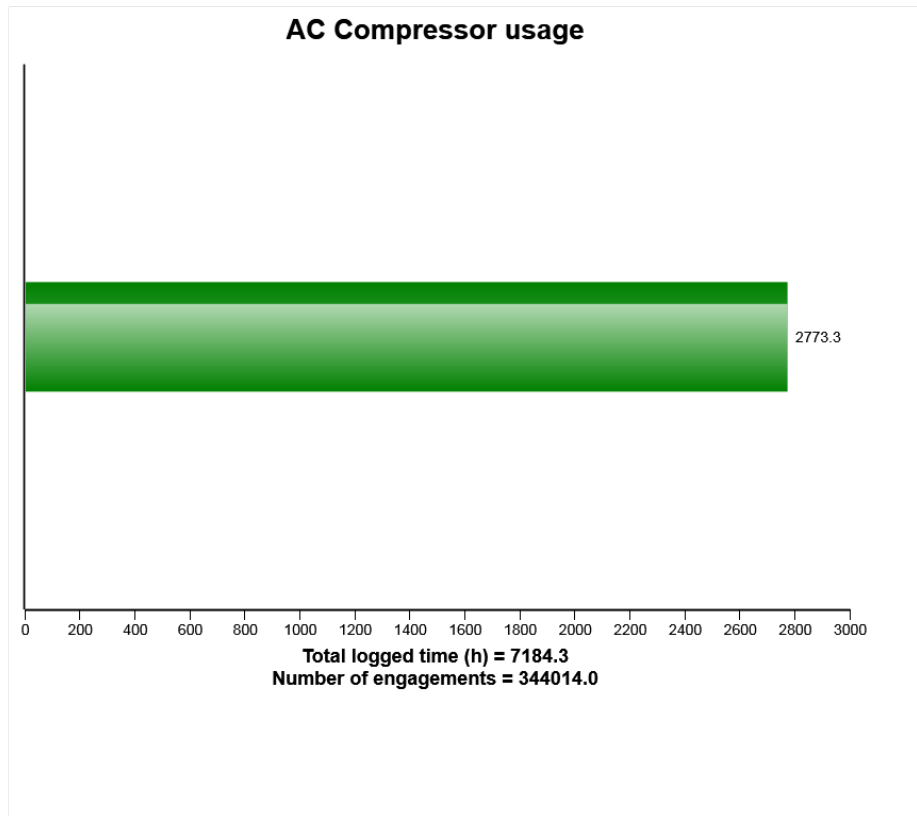


Definition:

The diagram describes air temperature setting distribution for HVAC auto control mode established by operator in Cabin



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the total time of AC compressor engagement.

Explanation:

Green bar: Total time in hours, AC compressor has been engaged.

Under the graph the total engine running time (in hours) is displayed.

Total number of AC compressor activations is also displayed.

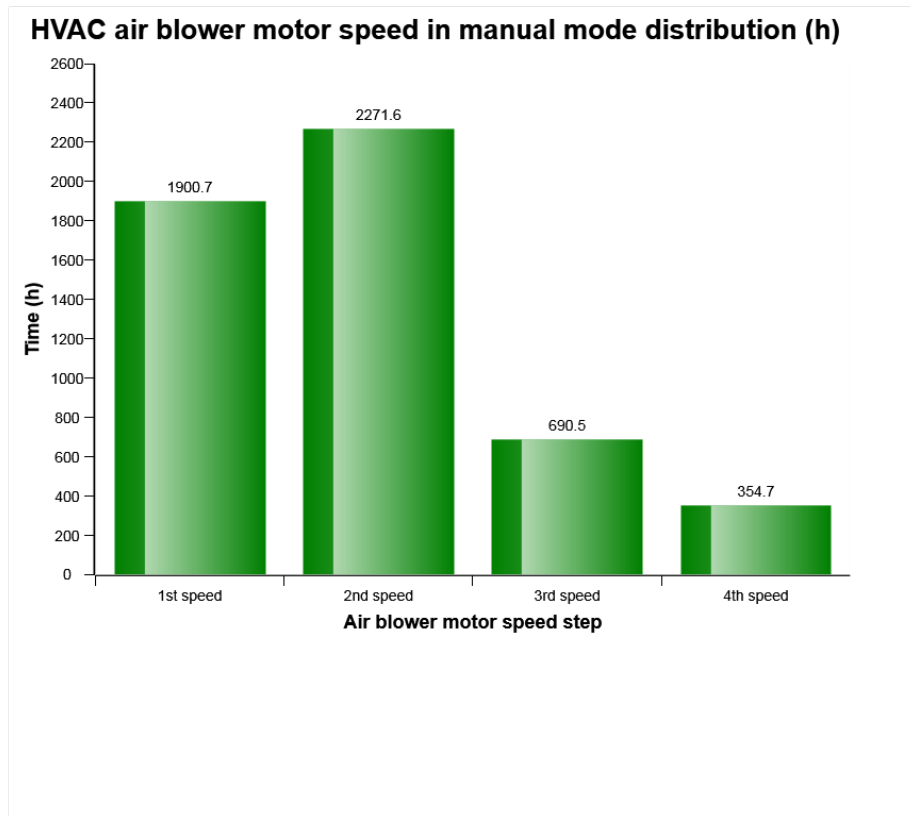


Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

-



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The diagram describes air blower motor speed distribution for HVAC manual control mode established by operator in Cabin.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

AC High Pressure
Total number of occurrences = 185

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)	Extreme (° C)
6613	2017	7	27	15	15	10	35
6614	2017	7	27	15	46	30	36
6621	2017	7	28	13	57	58	37
6621	2017	7	28	13	27	34	36
6621	2017	7	28	13	42	50	36
6621	2017	7	28	14	13	52	38
6624	2017	7	28	16	30	43	38
6661	2017	8	11	16	39	72	34
6672	2017	8	14	17	2	28	35
6672	2017	8	14	16	47	66	35
6688	2017	8	16	15	30	20	36
6689	2017	8	16	16	46	20	37
6697	2017	8	17	15	20	31	36
6697	2017	8	17	15	51	11	36
6781	2017	9	2	13	26	14	31
6860	2017	9	14	15	40	17	33
7156	2018	5	29	15	36	20	38
7156	2018	5	29	15	35	12	39
7156	2018	5	29	15	33	17	40
7169	2018	7	13	15	49	18	36

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month , day , hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

The extreme value column displays the most extreme value during the event.

Criteria :

Logging is performed when, High AC Pressure signal is active. Ambient temp is viewed.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

AC Boiling Protection **Number of engagements = 0**

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)	Extreme (° C)
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month , day , hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

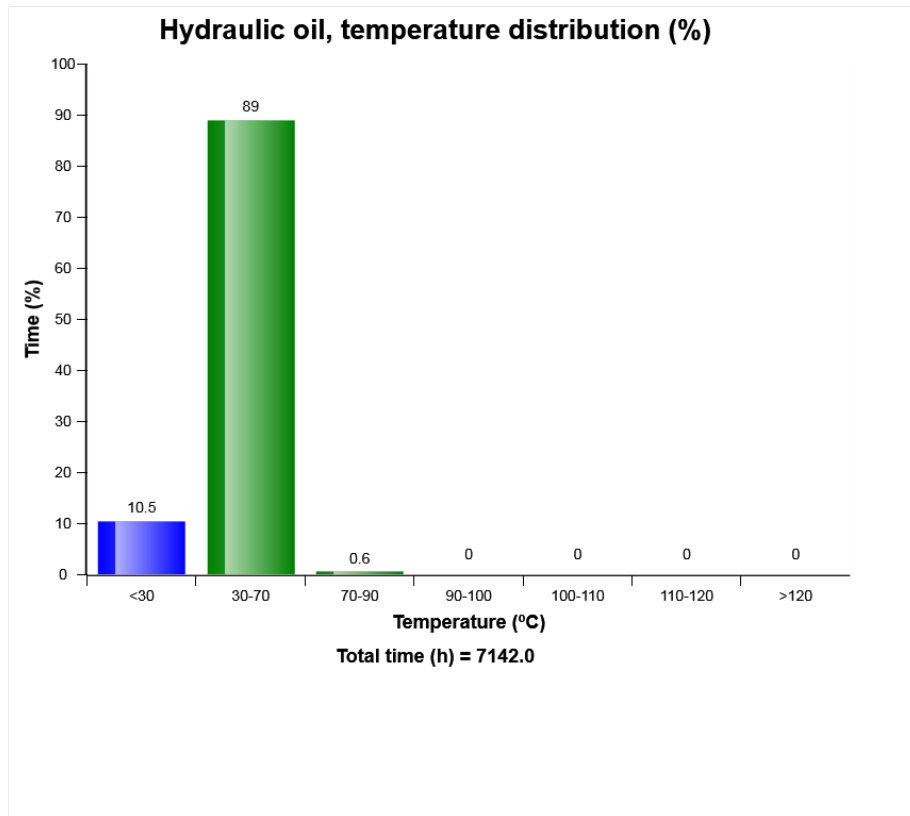
The extreme value column displays the most extreme value during the event.

Criteria :

Logging is performed when, Boiling protection signal is active. Ambient temp is viewed.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph describes hydraulic oil temperature distribution.

The sum of bars = Engine total running time.

Under the graph the total engine running time is displayed.

The value of each bar presented above the bars with one decimal.

Explanation:

Y-axis: Engine running time in percent of time.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

X-axis: Oil temperature distribution in °C.

Blue bar = Below 30°C, warming-up phase.

Green bar = From 30 ° C to 70°C, normal working temperature

Green bar = From 70 ° C to 90°C, normal working temperature

Green bar = From 90 ° C to 100°C, normal working temperature

Yellow bar = From 100 ° C to 110°C, high working temperature

Red bar = From 110°C to 120°, To high temperature

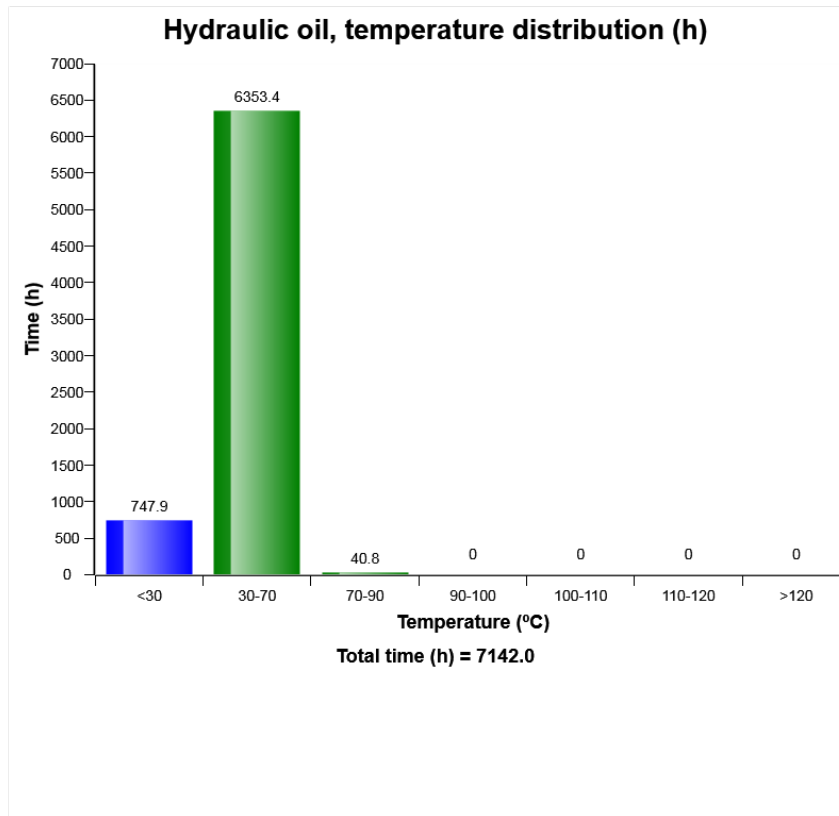
Red bar = Over 120°, Alarm

Temperature in this area is not normal.

Temperature over 120°C may cause severe damages on the hydraulic system.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



Definition:

The graph shows the time distribution of the temperature, while engine running.

Explanation:

Y-axis: Time

X-axis: Temperature distribution in classes.

Blue bar = Warm-up phase.

During the engine warm-up phase, this temperature region is passed.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

It is normal to have registrations in this region.

Green bar = Normal working temperature. The Major part of the registrations shall be in this region.

Yellow bar = High working temperature. It is normal to have some registrations in this region.

Red bar = Alarm.

Registrations in this region is not normal, running in this region may cause severe damage.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

High hydraulic oil temperature
Total number of occurrences = 0

Op hours	Year	Month	Day	Hour	Minute	Duration (sec)	Extreme (°C)
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0
0	2000	0	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month , day , hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Duration :

The duration of each event is shown after the timestamp of the event.

The duration is counted as long as the criteria is fulfilled.

Extreme value :

The extreme value column displays the most extreme value during the event.

Criteria :

Logging is performed when, Alarm high hydraulic oil temperature , is active.



Machine model L60G	SerialNo 1603	Operating Hours 7179.2	Reading Date 21/12/2018
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**Low Hydraulic Oil Level
Total number of occurrences = 0**

Op hours	Year	Month	Day	Hour	Minute	Duration (seconds)
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0
0	2000	0	0	0	0	0

Definition :

This type of table shows the latest occasions when a specific event has occurred. When a specified criteria is fulfilled a registration is made. Each table row corresponds to one occasion. Operating



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018

hours is displayed in the first column, followed by year, month , day , hour and minute to show when an event has occurred.

The rows are not ordered chronological (The latest event may be in the middle).

Only one event per minute is registered.

Over the table the total number of events is displayed

Duration :

The duration of each event is shown after the timestamp of the event.

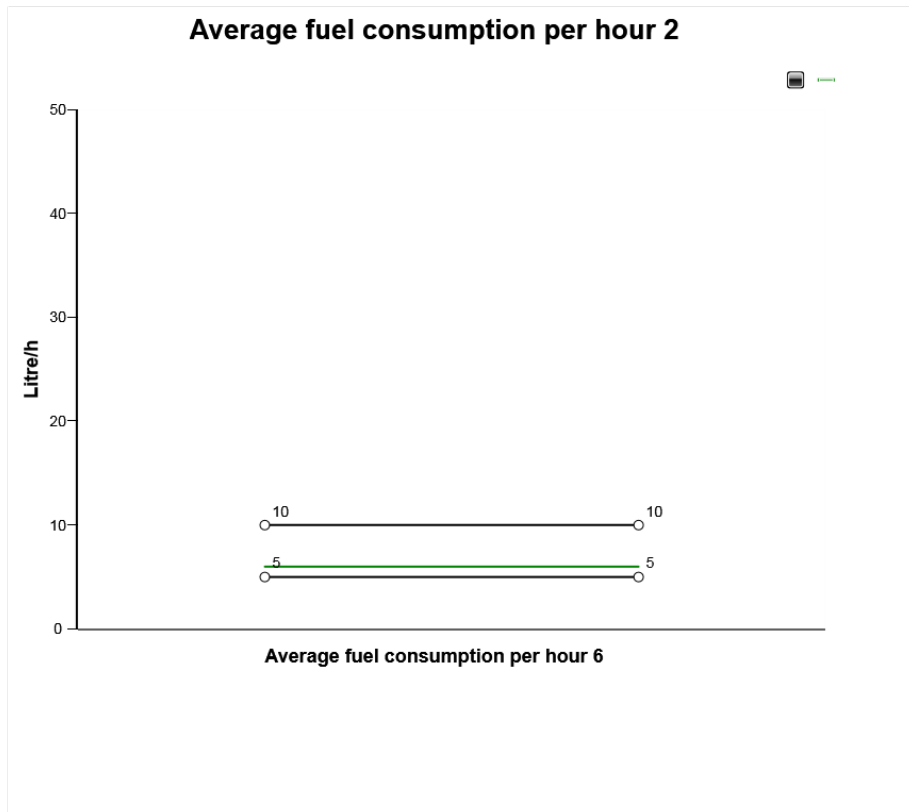
The duration is counted as long as the criteria is fulfilled.

Criteria :

The criteria to get a registration, is that the Alarm signal for low hydraulic oil level i s active and that the diesel engine is running.



Machine model	SerialNo	Operating Hours	Reading Date
L60G	1603	7179.2	21/12/2018



An error has occurred while processing HtmlTextBox 'htmlTextBox1':
'WordSection1' is an unexpected token. The expected token is "" or "". Line 1, position 18.

